

ARTICLE INFORMATION	Fill in information in each box below
Article Type	Research article
Article Title (within 20 words without abbreviations)	Effects of an extra-high slaughter weight and a low-lysine diet on growth and meat quality of finishing gilts
Running Title (within 10 words)	Slaughter weight and lysine effects on meat quality of gilts
Author	Chul Young Lee ¹ , Eun-Yeong Lee ^{2,3} , Tae-Whan Park ¹ , Yeon-Hae Jeong ^{2,3} , Yu-Min Son ^{2,3} , Sang-Hyon Oh ² , Seon-Tea Joo ^{2,3} and Jae-Cheol Jang ^{2,3}
Affiliation	¹ Department of Animal Resources Technology, Gyeongsang National University, Jinju 52725, Republic of Korea. ² Division of Animal Science, Gyeongsang National University, Jinju 52828, Republic of Korea. ³ Institute of Agricultural and Life Science, Gyeongsang National University, Jinju 52828, Republic of Korea.
ORCID (for more information, please visit https://orcid.org)	Chul Young Lee (https://orcid.org/0000-0002-4735-1268) Eun-Yeong Lee (https://orcid.org/0000-0002-3467-7349) Tae-Whan Park (https://orcid.org/0009-0003-6739-2504) Yeon-Hae Jeong (https://orcid.org/0009-0008-1397-5874) Yu Min Son (https://orcid.org/0000-0002-0793-4055) Sang-Hyon Oh (https://orcid.org/0000-0002-9696-9638) Seon-Tea Joo (https://orcid.org/0000-0002-5483-2828) Jae-Cheol Jang (https://orcid.org/0000-0001-9843-3186)
Competing interests	No potential conflict of interest relevant to this article was reported.
Funding sources	This work was supported by the fund of research promotion program, Gyeongsang National University, 2022.
Acknowledgements	We express our deep appreciation to Mr. Joo Ho Bae for helping the feeding trial and also Mr. Jong Tae Seo, Mr. Chang Min Lee, and others of Pusan and Kyungnam Cooperative Swine Farmers Association for their assistance with procuring the primals from the experimental animals.
Availability of data and material	Upon reasonable request, the datasets of this study can be available from the corresponding author.
Authors' contributions Please specify the authors' role using this form.	Conceptualization: Lee CY, Park TW, Jang JC Data curation: Lee EY, Jang JC Formal analysis: Lee CY, Lee EY, Jang JC Methodology: Park TW, Jeong YH, Joo ST Software: Oh SH Validation: Oh SH, Jang JC Investigation: Lee CY, Lee EY, Park TW, Son YM, Jang JC Writing - original draft: Lee CY, Jang JC Writing - review & editing: Lee CY, Lee EY, Park TW, Jeong YH, Son YM, Oh SH, Joo ST, Jang JC
Ethics approval and consent to participate	The present study was approved by the Institutional Review Board (GIRB-G21-Y-0059) and Institutional Animal Care and Use Committee (GNU-221011-P0122) of Gyeongsang National University.

1 **CORRESPONDING AUTHOR CONTACT INFORMATION**

For the corresponding author (responsible for correspondence, proofreading, and reprints)	Fill in information in each box below
First name, middle initial, last name	Jae-Cheol Jang
Email address – this is where your proofs will be sent	Jaejang1278@gnu.ac.kr
Secondary Email address	swanjchang@gmail.com
Address	33 Dongjin-ro, Jinju-si, Gyeongsangnam-do, 52725, Republic of Korea
Cell phone number	+82 10 3661 1554
Office phone number	+82 55 772 3282
Fax number	+82 55 772 3689

2

3 **Abstract**

4 The present study aimed to find out the feasibility of increasing the meat quality of finishing gilts by
5 increasing their slaughter weight (SW) to an extra-high (XH) level and also by using a low-lysine (lys) diet
6 in XH-weight pig production. Twenty-four gilts and eight barrows were divided into four treatments (T)
7 by gender, SW, and diet: T1 [barrow; 116-kg SW; Medium (Med)-lys (0.80%) diet], T2 [gilt; 116-kg SW;
8 Med-lys], T3 [gilt; XH (150 kg) SW; Med-lys], and T4 [gilt; XH SW, Low-lys (0.60%)]. Growth
9 performance from 85 kg of body weight to SW was measured only for T3 and T4. All animals were
10 slaughtered at their target SW, followed by physicochemical analyses and sensory evaluation on the
11 *Longissimus lumborum* muscle (LL). Average daily gain did not differ between T3 and T4. Dressing
12 percentage was greater for T3 vs. T2. Backfat thickness was greater for T1 vs. T2 and T3 vs. T2, not being
13 different between T3 and T4. The LL pH was lower and Warner-Bratzler Shear force value was greater for
14 T3 vs. T2. Other physicochemical measurements including the intramuscular fat content were not different
15 or different narrowly if different at all ($p < 0.05$) between T3 and T2 or T4, but not between T1 and T2.
16 The percentages of major fatty acids including 16:0, 18:0, 18:1, and 18:2 in LL, which did not differ
17 between T2 and T3, differed between T3 and T4 apparently resulting from a difference in composition of
18 the ingredients of the two diets. The sensory texture score was greater for T3 vs. T2 in fresh LL; in cooked
19 LL, juiciness and umami scores were greater for T3 vs. T2, flavor score being less for T4 vs. T3. The gender
20 effects on physicochemical and sensory pork quality were small, if any. Overall, the meat quality of
21 finishing gilts could be improved by increasing the SW to the XH level, but not by using the Low-lys diet,
22 suggesting that it will be feasible to produce XH-weight market gilts if the increased meat quality can make
23 up for the expected decrease in production efficiency accompanying the increased SW.

24
25 **Keywords:** Finishing gilt, Dietary lysine, Slaughter weight, Weight gain, Backfat thickness, Pork quality

28 INTRODUCTION

29 The slaughter weight (SW) of market pigs is determined by a number of factors including the genetic
30 lineage and nutrition of the animals, production efficiency, consumers' demands, carcass grading standards,
31 and others [1-4]. Increasing the SW, in general, causes a decreased daily gain, an increased daily feed intake,
32 and steady fat deposition eventually resulting in a decreased gain-to-feed ratio [5-8]. Most meat-producing
33 pigs are therefore harvested between 100- and 130-kg body weight (BW) worldwide, for which reason only
34 limited information is available as to the effects of heavy market weight on production efficiency and pork
35 quality, especially in pigs slaughtered at an 'extra-high' (XH) BW over 140 kg [8].

36 With increasing SW, the content of the intramuscular fat (IMF), which is generally believed to enhance
37 the eating quality of pork [9-11], also increases at a rate ranging approximately from 0.01 to 0.04%/kg SW
38 in the *Longissimus* muscle (LM) primarily depending on the genetic background of the pigs [12-16]. In line
39 with this, in our recent study reported by Hwang et al. [14], the LM IMF content, which increased at a rate
40 of 0.04%/kg approximately between 110 and 135 kg of SW, was highly correlated with sensory scores for
41 the juiciness, flavor, and palatability. By contrast, in our earlier studies with lean finisher pigs where the
42 LM IMF content increased only at 0.012%/kg within a similar interval of SW, the eating quality of LM did
43 not change due to the increase of SW [12,13]. It needs to be noted, however, that the relationship between
44 the IMF content and sensory quality traits of meat can be influenced by other factors including the breed,
45 physicochemical properties of the muscle other than IMF, socio-cultural factors, etc. [9,10,17].

46 Use of a diet having a low lysine content is known to elicit an increase in IMF deposition accompanied
47 by an increased backfat thickness (BFT) [18-20]. In a companion study of ours preceding the present one
48 [21], gilts fed a low-lysine (0.60%) vs. control (0.80% lysine) diet from 81-kg BW to slaughter at 132 kg
49 exhibited the known consequence of the lysine deficiency indicated by an increased BFT whereas in
50 barrows such a diet effect was not detected. The gilts fed the low-lysine diet, however, did not have a greater
51 IMF content or better eating quality of LM than those fed the control diet. These results were different from
52 those of the studies cited above [18,19], where the LM IMF content increased by as much as 1-2%
53 depending on the harshness and duration of the lysine deficiency. The present study therefore aimed to find
54 out if it would be feasible to increase the meat quality of finishing gilts by increasing their SW to a 150-kg
55 XH level vs. the 116-kg domestic average (Av) [22] and also by using the Low-lys diet in the production

56 of XH-weight pigs. XH-weight barrows were excluded from the present study because of their over-fatness
57 at 130-kg or greater BW [2,3,5,6], barrows with Av SW being included only as for the gender control of
58 gilts.

59

ACCEPTED

60 MATERIALS AND METHODS

61 Animals and diets

62 All experimental protocols involving animals of the present study were approved by the Institutional
63 Animal Care and Use Committee (IACUC) of Gyeongsang National University (GNU-221011-P0122).
64 The animals used in the present study were Duroc-sired, Landrace × Yorkshire progeny which had the same
65 genetic lineage as those used in the companion study [21], whose feeding trial mostly overlapped
66 temporally with that of the present study. The animals had been reared on commercial grower diets with
67 medium nutritional planes followed by a medium-nutritional plane finisher diet containing 0.80% lysine by
68 the NRC [23] standard approximately from 80-kg BW before the present feeding trial as previously
69 described [20,21,24].

70 Sixteen finishing gilts aged 140 ± 1 days and weighing approximately 85 kg were randomly allotted
71 to two pens, with eight animals per pen, and fed to 150-kg target SW either of the medium-lys (XHSW
72 group) and low-lys (0.60%; XHSW-LowLys group) diets which had been used as experimental diets in the
73 companion study [21]. Eight gilts, as well as eight barrows as for the control with respect to the gender,
74 weighing approximately 116 kg [AvSW and (B)AvSW groups, respectively] were selected at trucking from
75 the market pigs which had been raised as for the pigs of the XHSW group but with no weight gain record.
76 All experimental animals were transported to a local abattoir at their target BW and slaughtered the
77 following day. The carcasses were chilled overnight and fabricated, following which the left-side loin was
78 collected from each carcass and transported to the laboratory in a refrigerator car. The BFT measurement
79 reported from the abattoir was adjusted for the 116- or 150-kg target liveweight as described previously
80 [20,24].

81

82 Physicochemical analysis

83 The *Longissimus lumborum* muscle (LL) was dissected from the loin followed by removal of the
84 subcutaneous fat. Physicochemical properties of trimmed LL, including the color, pH, Warner-Bratzler
85 Shear force, and others pertaining to the water holding capacity were measured as previously described
86 [14,21,25]. The fat content and fatty acid (FA) composition of LL were determined by Soxhlet extraction
87 following the procedure of AOAC [26] and by gas chromatography after extraction of total lipids [27],

88 respectively, also as described previously [21,28].

89

90 **Sensory evaluation**

91 The present sensory evaluation protocol was approved by the Institutional Review Board (GIRB-G21-Y-
92 0059). In brief, the sensory attribute was evaluated according to the modified Spectrum TM method [29]
93 by five panelists who had been trained in the intramural Meat Science Laboratory. Fresh LL was scored
94 according to a 5-tier hedonic scale ranging from 1 for ‘extremely bad’ to 5 for ‘extremely good’ for its
95 marbling, color, texture, drip referring to the moisture on the meat surface, and overall acceptability; cooked
96 LL was scored for its flavor, juiciness, tenderness, umami referring to the meaty, savory deliciousness
97 deepening the flavor, and overall palatability according to a 9-tier hedonic scale ranging from 1 for
98 ‘extremely dislike’ to 9 for ‘extremely like’ as previously described [14,21].

99

100 **Statistical analysis**

101 All data, except for those of growth performance, were analyzed by the preplanned contrast using the
102 General Linear Model procedure of SAS (SAS/STAT Software for PC. Release 9.2, SAS Institute, Cary,
103 NC, USA); growth performance data were analyzed by *t* test. In all analyses, the animal was the
104 experimental unit. In the analysis of sensory evaluation, the panelist was included in the model in addition
105 to the animal nested within the treatment, which was used as the error term to test the effect of the treatment.
106 The probability (*p*) value of $0.05 \leq p$ derived from the preplanned contrast or *t* test was judged to be
107 ‘significant.’

108

109

110 **RESULTS**

111 **Growth performance**

112 Average daily gains (ADG) for the XHSW and XHSW-LowLys groups, respectively, did not differ from
113 each other during the first 28 days (D), the period between D 28 and slaughter, or the entire experimental
114 period (Table 2). Dressing percentage, which did not differ between the (B)AvSW and AvSW groups, was
115 much greater for XHSW than for AvSW, with no difference between XHSW and XHSW-LowLys. The BFT
116 adjusted for 116-kg SW for the AvSW group was less than those for (B)AvSW and XHSW adjusted for
117 their target SW, respectively, not being different between XHSW and XHSW-LowLys.

118

119 **Physicochemical characteristics of the muscle**

120 Neither L* (lightness) nor b* (yellowness) value of LL was different between (B)AvSW and AvSW, but
121 both color values were greater for XHSW than for AvSW; the a* value (redness) did not differ between
122 (B)AvSW and AvSW, between AvSW and XHSW, or between XHSW and XHSW-LowLys (Table 3). The
123 pH was lower for XHSW vs. AvSW, with no difference between (B)AvSW and AvSW or between XHSW
124 and XHSW-LowLys. Drip loss did not differ between any two groups of interest. The percentage of released
125 water (RW) was less for XHSW-LowLys vs. XHSW whereas cooking loss was greater for XHSW than for
126 AvSW or XHSW-LowLys. The WBSF was greater for XHSW than for AvSW, with no difference
127 between (B)AvSW and AvSW or between XHSW and XHSW-LowLys. The IMF percentage did not differ
128 between (B)AvSW and AvSW, AvSW and XHSW, or XHSW and XHSW-LowLys.

129

130 **FA composition of the muscle**

131 No difference was detected between (B)AvSW and AvSW or between AvSW and XHSW in the percentage
132 for each FA out of total FA determined in the present study (Table 4). However, percentages of myristic
133 acid (14:0), oleic acid (18:1), linoleic acid (18:2), and linolenic acid (18:3) were greater for XHSW-LowLys
134 vs. XHSW, but the opposite was true for palmitic acid (16:0), stearic acid (18:0), and arachidonic acid
135 (20:4); only the palmitoleic acid (16:1) percentage did not differ between XHSW and XHSW-LowLys.
136 Consequently, the percentage of saturated fatty acids (SFA) was less for XHSW-LowLys vs. XHSW, but

137 the percentage of monounsaturated FA (MUFA) was greater for the latter, with no difference between these
138 two groups in the percentage of polyunsaturated FA (PUFA).

139

140 **Sensory evaluation**

141 The marbling score of fresh LL, which did not differ between AvSW and XHSW, was greater for AvSW vs.
142 (B)AvSW and less for XHSW-LowLys vs. XHSW (Table 5). The color score did not differ between
143 (B)AvSW and AvSW, AvSW and XHSW, or XHSW and XHSW-LowLys. The texture score was greater for
144 XHSW vs. AvSW. In drip and acceptability, no difference was detected in any preplanned contrast of two
145 groups. In cooked LL, no difference was detected between (B)AvSW and AvSW in any of the sensory
146 scores for the flavor, juiciness, tenderness, umami, and overall palatability. The juiciness and umami scores
147 were greater for XHSW vs. AvSW, the flavor score being less for XHSW-LowLys vs. XHSW, except which
148 no other difference was detected between XHSW vs. AvSW or XHSW-LowLys.

149

150

ACCEPTED

DISCUSSION

The BFT, as expected, was greater for barrows vs. gilts at 116-kg Av SW and also for the 150-kg XH-SW vs. Av-SW group gilts, which was consistent with published results regarding the effects of the gender [2,3,5,12,13] and SW between 100 and 165 kg [6,15]. Moreover, the BFT of the gilts increased between Av and XH SW by 8.9 mm at a rate of 0.26 mm/kg SW, which was much greater than 0.19 mm/kg at 114 ± 6 kg of SW observed in a previous study [20] in gilts having a leanness similar to that of the present ones. Of note, the dressing percentage increased by as much as 5% between Av and XH SW concomitant with the increase of BFT. These results conform to the known fact that with increasing SW, the ratio of the carcass per live weight increases due largely to an increase in subcutaneous and muscle fats [7,8]. It will thus be necessary to watch for over-fattening when producing heavy market pigs.

Regarding the effects of the Low-lys diet, it needs to be noted that ADG for the XHSW-LowLys vs. XHSW group was substantially less during the first 28 days but was slightly greater during the subsequent period to XHSW, albeit not significant statistically. This suggests that the XHSW-LowLys group probably grew faster than normal during the latter experimental period by virtue of the compensatory growth, which refers to a normal biological process whereby the animals previously under nutritional restriction grow at an accelerated rate to achieve a target body weight and composition [30-32]. There's also experimental evidence, if not proven, that in compensatory growth of previously lysine-restricted pigs, excess body fat which has accrued from the lysine deficiency is mobilized during the recovery period to make up for the delayed lean growth incurred by the lysine deficiency [31]. In this regard, the BFT, which was 2.6-mm greater for the low-lys vs. medium-lys diet group at 132-kg SW ($p < 0.05$) due to a presumptive lysine deficiency in the companion study [21] temporally overlapping with the present one, was equal for both groups at XH SW, suggesting that the disappearance of the BFT gap between the two SW groups probably resulted from lipid mobilization for compensatory growth. Likewise, the lack of effect of the low-lys diet on the IMF content of LL is also thought to be partly related to the presumptive compensatory growth in the XHSW-LowLys group. It is also known that compensatory growth occurs only when the previously restricted energy or amino acid is provided sufficiently during the recovery period [31,32]. In this connection, the calculated standardized ileal digestible (SID) lysine content of the low-lys diet (0.49%) was less than the requirements of 0.56% and 0.51% of dietary SID lysine concentrations for 125-140-kg and

179 140-160-kg pigs, respectively, estimated by the NRC [23] model [4] and Manini et al. [33], respectively.
180 Nevertheless, the present results suggest that the low-lys diet was adequate in its lysine content to elicit the
181 presumptive compensatory growth of the gilts during the later experimental period, which is not much
182 surprising though, considering that the dietary lysine requirement is variable depending on the assumptions
183 or estimates on the lean gain rate, efficiency of the amino acid utilization, feed intake and wastage of the
184 animals, etc. [23].

185 In physicochemical properties of LL, the greater a^* value for the XHSW vs. AvSW, albeit insignificant,
186 was seemingly reflective of the known correlation between this color variable and SW [2,8]; results of the
187 other color variables L^* and b^* , as well as those of the drip loss and released water percentages, were within
188 normal ranges [2,8,14] irrespectively of a few detected differences between the experimental groups. The
189 increase of the WBSF value for LL between Av and XH SW was also consistent with published results
190 [14,34,35], but the SW-associated WBSF increase, which has been reported to cause a negative [14] or no
191 [34] effect on the tenderness of cooked pork, apparently exerted no significant influence on the tenderness
192 in the present study. The IMF content of LL increased between Av and XH SW at a rate of 0.014%/kg,
193 which was close to 0.012%/kg between 110 and 133 ± 5 kg of SW obtained from previous studies in lean
194 pigs [12,13]; effects of the SW-associated change of the IMF content, as well as those of the lower pH and
195 greater cooking loss for the XHSW vs. AvSW group, on eating quality of pork muscle will be discussed in
196 the following paragraph. As for the FA composition of LL, the unaltered percentages of major FA between
197 Av and XH SW, including those of palmitic acid, stearic acid, oleic acid, and linoleic acids, were consistent
198 with the results for a composite carcass muscle of finishing pigs between 91 and 127 kg of SW reported by
199 Apple et al. [36]. Moreover, the lower percentages in palmitic acid and stearic acid and the greater oleic
200 acid percentage for the XHSW-LowLys vs. XHSW group, which is presumed to have resulted from a few-
201 percent greater content of animal fat mostly consisting of beef tallow in the Low-lys diet (personal
202 communication with the manufacturer of the diet), were also consistent with the results of Apples et al. [36].

203 The sensory attributes associated with pork quality are influenced by a number of factors [10,11]. The
204 IMF usually enhances the sensory pork quality attributes including the flavor, juiciness, and tenderness
205 [9,10,11,37]; the pH also influences the sensory attributes of meat through its effects primarily on water
206 holding capacity and myofibril fragmentation, the higher pH between 5.0 and 6.0 being the better in overall

207 pork quality [11,38,39]. As related to the present results, the 0.44% greater IMF content for the XHSW vs.
208 AvSW group, albeit insignificant ($p = 0.14$), is likely to have contributed, in part, to the increased juiciness
209 and umami for the former group, whereas the 0.17-unit lower pH for the former is likely to have exerted a
210 negative influence on the meat quality indirectly. The lower marbling and flavor scores for the XHSW vs.
211 XHSW-LowLys group, however, were not seemingly related much to either IMF or pH, because
212 differences in these factors between the two groups were relatively small. It was apparently paradoxical
213 that the juiciness of cooked LL, which is known to be negatively correlated with the cooking loss [11], was
214 greater for the XH vs. Av SW group with a greater cooking loss for the former. However, it is also known
215 that the juiciness increases with the increase of SW and IMF [10,11,38], and the cooking loss has been
216 reported to be increased [15], unchanged [14,24] or even decreased [2] by the increase of SW. Moreover,
217 the relationships among SW, cooking loss, and juiciness were not clear in our previous study [14]. It is thus
218 seemingly likely that the difference in cooking loss between the Av and HX SW groups was not significant
219 enough to influence the sensory trait whereas other effects such as those associated with the increased SW
220 and IMF outweighed the negative influence of the cooking loss if any. Obviously, more studies are
221 necessary to elaborate the influences of XH SW on the cooking loss and juiciness of pork.

222 Linoleic acid and linolenic acid, which are prone to oxidation during storage, can cause off-flavor of
223 meat [40,41], but the increases in these FA percentages in the XHSW-LowLys vs. XHSW group were not
224 big enough to influence the flavor in the present study. Similarly, the increased 18:1 and MUFA percentages
225 and a decreased 18:0 percentage of the LL FA composition for the XHSW-LowLys vs. XHSW group also
226 appear not to have been big enough to influence the meat quality in the present study, although the former
227 FA and 18:0 are reportedly related with good and undesirable eating experiences of beef, respectively
228 [28,42]. With respect to the gender effects, the small differences between barrows and gilts in some quality
229 attributes observed in the present study were similar to the results reported by Trefan et al. [43]. Pork quality
230 is also known to be influenced by a number of water-soluble compounds such as sugars and free amino
231 acids as well as those derived from lipids [10]. However, only limited information is available as to how
232 the contents of those compounds in pork change with increasing SW as related to meat quality [44]. More
233 studies in this area are therefore awaited to better understand the effects of increasing SW of finishing pigs
234 on their meat quality.

235

236

237 **CONCLUSION**

238 The meat quality of gilts was improved by increasing their SW from 116 kg to the 150-kg XH level. It will
239 be hence feasible to produce XH-weight market gilts if the increased meat quality can make up for the
240 decrease in production efficiency resulting from the accelerated fat deposition following the increased SW.

241 The low-lys diet, however, neither elicited an increase in the IMF content nor improved the meat quality of
242 the gilts at XH SW. Therefore, use of the low-lys or similar finisher diet for the entire finishing period of
243 the pigs raised to XH SW won't be effective for increasing their meat quality. Instead, the low-lysine diet
244 may well be a proper choice for heavy pigs near XH SW which have a reduced lysine requirement.

245

246

247

ACCEPTED

REFERENCES

- 249 1. Kim YS, Kim SW, Weaver MA, Lee CY. Increasing the pig market weight: world trends, expected
250 consequences and practical considerations. *Asian-australas J Anim Sci.* 2005;18:590-600.
251 http://www.ajas.info/upload/pdf/18_93.pdf
- 252 2. Jeong JY, Park BC, Ha DM, Park MJ, Joo ST, Lee CY. Effects of increasing slaughter weight on
253 production efficiency and carcass quality of finishing gilts and barrows. *Food Sci Ani Resour.*
254 2010;30:206-15. <https://doi.org/10.5851/kosfa.2010.30.2.206>
- 255 3. Park BC, Lee CY. Feasibility of increasing the slaughter weight of finishing pigs. *J Anim Sci Technol.*
256 2011;53:211-22. <https://doi.org/10.5187/JAST.2011.53.3.211>
- 257 4. Gonçalves MA, Dritz SS, Tokach MD, DeRouchey JM, Woodworth JC, Goodband RD. Facts sheets
258 — considerations regarding marketing heavy-weight pigs, and high-fiber ingredient withdrawal
259 strategy before slaughter pigs. *J Swine Health Prod.* 2017;25:29-33.
260 <https://www.aasv.org/shap/issues/v25n1/v25n1p29.html>
- 261 5. Latorre MA, Lázaro R, Valencia DG, Medel P, Mateos GG. The effects of gender and slaughter weight
262 on the growth performance, carcass traits, and meat quality characteristics of heavy pigs. *J Anim Sci.*
263 2004;82:526-33. <https://doi.org/10.1093/ansci/82.2.526>
- 264 6. Shull C. Modeling growth of pigs reared to heavy weights. 2013. Ph.D. dissertation. University of
265 Illinois at Urbana-Champaign, Urbana, IL, USA.
- 266 7. Gu Y, Schinckel AP, Martin TG. Growth, development, and carcass composition in five genotypes of
267 swine. *J Anim Sci.* 1992;70:1719-29. <https://doi.org/10.2527/1992.7061719x>
- 268 8. Wu F, Vierck KR, DeRouchey JM, O'Quinn TG, Tokach MD, Goodband RD, et al. A review of heavy
269 market pigs: status of knowledge and future needs assessment. *Transl Anim Sci.* 2017;1:1-15.
270 <https://doi.org/10.2527/tas2016.0004>
- 271 9. Hocquette JF, Gondret F, Baéza E, Médale F, Jurie C, Pethick DW. Intramuscular fat content in meat-
272 producing animals: development, genetic and nutritional control, and identification of putative
273 markers. *Animal* 2009;4:303-19. <https://doi.org/10.1017/S1751731109991091>
- 274 10. Joo ST, Kim GD. Meat quality traits and control technologies. In: Joo ST, editor. Control of meat
275 quality. Kerala, India: Research Signpost; 2011;1-29.
- 276 11. Huff-Lonergan E, Baas TJ, Malek M, Dekkers JC, Prusa K, Rothschild MF. Correlations among
277 selected pork quality traits. *J Anim Sci.* 2002;80:617-27. <https://doi.org/10.2527/2002.803617x>
- 278 12. Park MJ, Jeong JY, Ha DM, Park JW, Sim TG, Yang HS, et al. Relationships of the slaughter weight

- 279 to growth performance and meat quality traits in finishing pigs fed a low-energy diet. *J Anim Sci*
280 *Technol.* 2009;51:135-42. <https://doi.org/10.5187/JAST.2009.51.2.135>
- 281 13. Park MJ, Jeong JY, Ha DM, Han JC, Sim TG, Park BC, et al. 2009. Effects of dietary energy level and
282 slaughter weight on growth performance and grades and quality traits of the carcass in finishing pigs.
283 *J Anim Sci Technol.* 2009;51:143-54. <https://doi.org/10.5187/jast.2009.51.2.143>
- 284 14. Hwang YH, Lee SJ, Lee EY, Joo ST. Effects of carcass weight increase on meat quality and sensory
285 properties of pork loin. *J Anim Sci Technol.* 2020;62:753-60.
286 <https://doi.org/10.5187/jast.2020.62.5.753>
- 287 15. Cisneros F, Ellis M, McKeith FK, McCaw J, Fernando RL. Influence of slaughter weight on growth
288 and carcass characteristics, commercial cutting and curing yields, and meat quality of barrows and gilts
289 from two genotypes. *J Anim Sci.* 1996;74:925-33. <https://doi.org/10.2527/1996.745925x>
- 290 16. Font-i-Furnols M, Brun A, Gispert M. Intramuscular fat content in different muscles, locations, weights
291 and genotype-sexes and its prediction in live pigs with computed tomography. *Animal* 2019;13:666-
292 74. <https://doi.org/10.1017/S1751731118002021>
- 293 17. Estany J, Ros-Freixedes R, Tor M, Pena RN. Triennial growth and development symposium: genetics
294 and breeding for intramuscular fat and oleic acid content in pigs. *J Anim Sci.* 2017;95:2261-71.
295 <http://doi.org/10.2527/jas.1108>
- 296 18. Castell AG, Cliplef RL, Poste-Flynn LM, Butler G. Performance, carcass and pork characteristics of
297 castrates and gilts self-fed diets differing in protein content and lysine:energy ratio. *Can J Anim Sci.*
298 1994;74:519-28. <https://doi.org/10.4141/cjas94-073>
- 299 19. Suárez-Belloch J, Guada JA, Latorre MA. Effects of sex and dietary lysine on performances and serum
300 and meat traits in finisher pigs. *Animal.* 2015;9:1731-39. <https://doi.org/10.1017/S1751731115001111>
- 301 20. Yang BS, Kim MH, Choi JS, Jin SK, Park MJ, Song YM, et al. Effects of the plane of nutrition for
302 grower pigs on their grow-finish performance and meat quality in winter. *J Anim Sci Technol.*
303 2019;61:1-9. <https://doi.org/10.5187/jast.2019.61.1.1>
- 304 21. Park TW, Lee EY, Jeong YH, Son YM, Oh SH, Kim DH, Lee CY, Joo ST, Jang JC. Effects of lysine
305 concentration of the diet on growth performance and meat quality in finishing pigs with high slaughter
306 weights. *J Anim Sci Technol.* (in press)
- 307 22. RDA. Comparative production costs in selected countries. Agricultural management guide 2017-01.
308 Ed. (in Korean) ISBN 978-89-480-4574-1 93520. Rural Development Administration, Republic of
309 Korea.
- 310 23. NRC. Nutrient Requirements of Swine. 11th ed. Washington, D.C., USA: National Academy Press;
311 2012.

- 312 24. Oh SH, Lee CY, Song DH, Kim HW, Jin SK, Song YM. Effects of the slaughter weight of non-lean
313 finishing pigs on their carcass characteristics and meat quality. *J Anim Sci Technol.* 2022;64:353.
314 <https://doi.org/10.5187/jast.2022.e18>
- 315 25. Joo ST. Determination of water-holding capacity of porcine musculature based on released water
316 method using optimal load. *Food Sci Anim Resour.* 2018;38:823. <https://doi.org/10.5851/kosfa.2018.e18>
- 317 26. AOAC. Official methods of analysis. 18th ed. Gaithersburg, MD, USA: Association of Official
318 Analytical Chemists; 2006.
- 319 27. Folch J, Lees M, Sloane-Stanley GHS. A simple method for the isolation and purification of total lipids
320 from animal tissue. *J Biol Chem.* 1957;226:497-500. [https://doi.org/10.1016/S0021-9258\(18\)64849-5](https://doi.org/10.1016/S0021-9258(18)64849-5)
- 321 28. Hwang YH, Joo ST. Fatty acid profiles, meat quality, and sensory palatability of grain-fed and grass-
322 fed beef from Hanwoo, American, and Australian crossbred cattle. *Food Sci Anim Resour.* 2017;
323 37:153-61. <https://doi.org/10.5851.kosfa.2017.37.2.153>
- 324 29. Meilgaard MC, Civille GV, Carr BT. Sensory evaluation techniques. 4th ed. Boca Raton, FL: CRC
325 Press; 2006.
- 326 30. Bohman VR. Compensatory growth of beef cattle: the effect of hay maturity. *J Anim Sci.* 1995;14:249-
327 55. <https://doi.org/10.2527/jas1955.141249x>
- 328 31. Skiba G. Physiological aspects of compensatory growth in pigs. *J Anim Feed Sci.* 2005;14:191-203.
329 <https://doi.org/10.22358/jafs/70362/2005>
- 330 32. Menegat MB, Dritz SS, Tokach MD, Woodworth JC, DeRouchey JM, Goodband RD. A review of
331 compensatory growth following lysine restriction in grow-finish pigs. *Transl Anim Sci.* 2020;4:531-
332 47. <https://doi.org/10.1093/tas/txaa014>
- 333 33. Manini R, Piva A, Prandini A, Mordenti A, Piva G, Dourmad JY. Protein retention in Italian heavy
334 pigs: development of a factorial approach for the determination of lysine requirement. *Livest Prod Sci.*
335 1997;47:253-9. [https://doi.org/10.1016/S0301-6226\(96\)01413-3](https://doi.org/10.1016/S0301-6226(96)01413-3)
- 336 34. Piao JR, Tian JZ, Kim BG, Choi YI, Kim YY, Han IK. Effects of sex and market weight on performance,
337 carcass characteristics and pork quality of market hogs. *Asian-Australas J Anim Sci.* 2004;17:1452-8.
338 <https://doi.org/10.5713/ajas.2004.1452>
- 339 35. Choe JH, Choi MH, Rhee MS, Kim BC. Estimation of sensory pork loin tenderness using Warner-
340 Bratzler shear force and texture profile analysis measurements. *Asian-Australas J Anim Sci.*
341 2016;29:1029-36. <http://doi.org/10.5713/ajas.15.0482>
- 342 36. Apple JK, Maxwell CV, Galloway DL, Hutchison S, Hamilton CR. Interactive effects of dietary fat
343 source and slaughter weight in growing-finishing swine: I. Growth performance and longissimus

- 344 muscle fatty acid composition. *J Anim Sci.* 2009;87:1407-22. <https://doi.org/10.2527/jas.2008-1453>
- 345 37. Brewer MS, Zhu LG, McKeith FK. Marbling effects on quality characteristics of pork loin chops:
346 consumer purchase intent, visual and sensory characteristics. *Meat Sci.* 2001;59:153-63.
347 [https://doi.org/10.1016/S0309-1740\(01\)00065-1](https://doi.org/10.1016/S0309-1740(01)00065-1)
- 348 38. Lonergan SM, Stalder KJ, Huff-Lonergan E, Knight TJ, Goodwin RN, Prusa KJ, Beitz DC. Influence
349 of lipid content on pork sensory quality within pH classification. *J Anim Sci.* 2007;85:1074-9.
350 <https://doi.org/10.2527/jas.2006-413>
- 351 39. Li P, Wang T, Mao Y, Zhang Y, Niu L, Liang R, et al. Effect of ultimate pH on postmortem myofibrillar
352 protein degradation and meat quality characteristics of Chinese yellow crossbreed cattle. *Scientific*
353 *World J.* 2014;2014 article ID 174253. <https://doi.org/10.1155/2014/174253>
- 354 40. Wood JD, Richardson RI, Nute GR, Fisher AV, Campo, MM, Kasapidou E, et al. Effects of fatty acids
355 on meat quality: a review. *Meat Sci.* 2004;66:21-32. [https://doi.org/10.1016/S0309-1740\(03\)00022-6](https://doi.org/10.1016/S0309-1740(03)00022-6)
- 356 41. Wood JD, Enser M, Fisher AV, Nute GR, Sheard PR, Richardson RI, et al. Fat deposition, fatty acid
357 composition and meat quality: a review. *Meat Sci.* 2008;78:343-58.
358 <https://doi.org/10.1016/j.meatsci.2007.07.019>
- 359 42. Burnett DD, Legako JF, Phelps KJ, Gonzalez JM. Biology, strategies, and fresh meat consequences of
360 manipulating the fatty acid composition of meat. *J Anim Sci.* 2020;98:skaa033. [http://doi.org:](http://doi.org/10.1093/jas/skaa033)
361 [10.1093/jas/skaa033](http://doi.org/10.1093/jas/skaa033)
- 362 43. Trefan L, Doeschl-Wilson A, Rooke JA, Terlouw C, Bünger L. Meta-analysis of effects of gender in
363 combination with carcass weight and breed on pork quality. *J Anim Sci.* 2013;91:1480-92.
364 <https://doi.org/10.2527/jas.2012-5200>
- 365 44. Ba HV, Seo HW, Seong PN, Cho SH, Kang SM, Kim YS, et al. Live weights at slaughter significantly
366 affect the meat quality and flavor components of pork meat. *Anim Sci J.* 2019;90:667-79.
367 <http://dx.doi.org/10.1111/asj.13187>

368

369

370 **Table 1. Composition of the experimental diets (as-fed basis)**

Item	Lysine level of the diet	
	Medium ¹⁾	Low
Ingredients (%)		
Corn		52.09
Wheat		10.00
Barley		6.00
Soybean meal		2.40
Rapeseed meal		5.00
Palm kernel meal		10.00
DDGS		10.00
Animal fat		2.50
Salt		0.40
Limestone		0.36
Tricalcium phosphate		0.85
L-lysine (56%)		0.20
Vitamin premix		0.10
Mineral premix		0.10
Total		100.00
Chemical composition		
ME (Mcal/kg)	3.20	3.32
Crude protein (%)	13.50	13.50
Crude fat (%)	6.50	8.50
Total lysine (%)	0.80	0.60

371 ¹⁾It was a commercial diet whose ingredient composition was not allowed to be publicized by the

372 manufacturer; information on chemical composition of the diet was kindly provided by the manufacturer.

373 DDGS, dried distillers grains with solubles; ME, metabolizable energy.

374

375 **Table 2. Effects of the extra-high (XH) slaughter weight (SW) and low-lysine (Lys) diet on growth**
 376 **performance of finishing gilts¹⁾**

Item	SW:	Average		XH		SEM	<i>p</i> -value ⁵⁾		
	Sex-Lys:	B-Med ²⁾	G-Med ³⁾	G-Med	G-Low ⁴⁾		T 1:	T 2:	T 3:
	Trt (T) no.:	1	2	3	4		T 2	T 3	T 4
Growth performance ⁶⁾									
BW at D 0 (kg)				84.3 ± 1.5	85.9 ± 1.5				0.27
BW at D 28				113.5 ± 2.0	112.7 ± 1.4				0.75
ADG (kg)									
D 0~28				1.07 ± 0.05	0.96 ± 0.05				0.12
D 28~67 or 74 ⁷⁾				0.85 ± 0.05	0.88 ± 0.04				0.67
Overall				0.95 ± 0.04	0.91 ± 0.03				0.54
Final BW (SW; kg)	116.4	115.4		146.8	153.5	1.9.	0.72	<0.01	0.02
Carcass characteristics									
Carcass wt (kg)	85.1	85.9		117.0	121.3	1.3	0.70	<0.01	0.02
Dressing (%)	73.2	74.4		79.7	79.0	0.4	0.10	<0.01	0.20
Backfat thickness (mm)									
Measurement	21.9	18.3		26.6	28.1	1.1	0.03	<0.01	0.32
Adjusted ⁸⁾	21.9	18.4		27.3	27.4	1.0	0.03	<0.01	0.92

377 ¹⁾Data are means or means ± standard errors of eight animals.

378 ^{2),3),4)}Barrows fed the medium-lysine (0.80%) diet, gilts fed the medium-lysine diet, and gilts fed the low-
 379 lysine (0.60%) diet, respectively.

380 ⁵⁾Derived from the preplanned contrast except for days 0 and 28 body weights (BW) and ADG which were
 381 derived from *t* test.

382 ⁶⁾T1 and T2 were not measured. Average daily feed intakes for T3 and T4 were 3.23 and 2.87 kg,
 383 respectively, during the first 28days and 3.60 and 3.44 kg, respectively, during the subsequent period to
 384 slaughter.

385 ⁷⁾Days 67 and 74 were when final weights (SW) for T3 and T4, respectively, were measured.

386 ⁸⁾Corrected for 116- and 150-kg final weights for the AV- and XH-SW groups, respectively.

387 Trt, treatment; B-Med, barrow-medium; G-Med, gilt-medium; BW, body weight; D, day; ADG, average
 388 daily gain.

389

390 **Table 3. Effects of the extra-high (XH) slaughter weight (SW) and low-lysine (Lys) diet on**
 391 **physicochemical characteristics of *Longissimus lumbrorum* muscle of finishing gilts¹⁾**

Item	SW:	Average		XH		SEM	Contrast: <i>p</i> -value		
	Sex-Lys:	B-Med ²⁾	G-Med ³⁾	G-Med	G-Low ⁴⁾		T 1:	T 2:	T 3:
	Trt (T) no.:	1	2	3	4		T 2	T 3	T 4
CIE L*		50.9	50.4	51.7	50.4	0.4	0.43	0.04	0.05
CIE a*		7.49	7.45	8.12	7.61	0.33	0.93	0.17	0.29
CIE b*		1.76	1.88	2.94	1.02	0.18	0.65	<0.01	<0.01
pH		5.83	5.82	5.65	5.74	0.03	0.81	<0.01	0.09
Drip loss (%)		1.29	1.20	1.47	1.28	0.12	0.61	0.12	0.27
RW ⁵⁾ (%)		11.1	9.8	11.4	8.8	0.8	0.29	0.20	0.04
Cooking loss (%)		28.9	23.1	26.9	25.0	0.6	0.38	<0.01	0.04
WBSF		2.90	2.86	3.08	3.11	0.06	0.63	<0.01	0.78
IMF (%)		3.02	2.54	2.98	2.76	0.20	0.11	0.14	0.43

392 ¹⁾Data are means of eight animals.

393 ^{2),3),4)}Barrows fed the medium-lysine (0.80%) diet, gilts fed the medium-lysine diet, and gilts fed the low-
 394 lysine (0.60%) diet, respectively.

395 ⁵⁾Percentage of water released from a muscle sample (w/w) squeezed between two thin plastic films pressed
 396 by a certain weight load as a quick assessment of the water holding capacity.

397 Trt, treatment; B-Med, barrow-medium; G-Med, gilt-medium; RW, released water; WBSF, Warner-
 398 Bratzler shear force; IMF, intramuscular fat.

399
 400

401 **Table 4. Effects of the extra-high (XH) slaughter weight (SW) and low-lysine (Lys) diet on fatty acid**
 402 **composition of *Longissimus lumborum* muscle of finishing gilts¹⁾**

Item	SW:	Average		XH		SEM	Contrast: <i>p</i> -value		
	Sex-Lys:	B-Med ²⁾	G-Med ³⁾	G-Med	G-Low ⁴⁾		T 1:	T 2:	T 3:
	Trt (T) no.:	1	2	3	4		T 2	T 3	T 4
14:0		1.84	1.85	1.76	2.23	0.07	0.94	0.39	<0.01
16:0		26.1	25.9	26.4	24.7	0.5	0.75	0.32	0.01
18:0		11.8	12.1	13.0	11.3	0.5	0.64	0.25	0.04
16:1		4.35	4.15	3.79	4.06	0.20	0.49	0.22	0.35
18:1		45.8	45.5	44.8	47.0	0.7	0.71	0.55	0.05
18:2n6		8.01	8.34	7.83	8.85	0.36	0.52	0.31	0.05
18:3n3		0.32	0.34	0.30	0.40	0.01	0.29	0.07	<0.01
20:4n6		1.22	1.34	1.43	0.80	0.12	0.48	0.57	<0.01
Others		0.53	0.53	0.51	0.67	0.03	0.95	0.77	<0.01
Total		100.0	100.0	100.0	100.0				
SFA		40.2	40.3	41.7	38.8	0.9	0.93	0.28	0.03
MUFA		50.2	49.6	48.7	51.1	0.9	0.63	0.41	0.05
PUFA		9.60	10.07	9.63	10.09	0.47	0.48	0.51	0.50

403 ¹⁾Data are means of eight animals.

404 ^{2),3),4)}Barrows fed the medium-lysine (0.80%) diet, gilts fed the medium-lysine diet, and gilts fed the low-
 405 lysine (0.60%) diet, respectively.

406 Trt, treatment; B-Med, barrow-medium; G-Med, gilt-medium; SFA, saturated fatty acids; MUFA,
 407 monounsaturated fatty acids; PUFA, polyunsaturated fatty acids.

408

409

410 **Table 5. Effects of the extra-high (XH) slaughter weight (SW) and low-lysine (Lys) diet on sensory**
 411 **attributes of fresh and cooked *Longissimus lumborum* pork muscle of finishing gilts¹⁾**

Item	SW:	Average		XH		SEM	Contrast: <i>p</i> -value		
	Sex-Lys:	B-Med ²⁾	G-Med ³⁾	G-Med	G-Low ⁴⁾		T 1:	T 2:	T 3:
	Trt (T) no.:	1	2	3	4		T 2	T 3	T 4
Fresh pork ⁵⁾									
Marbling		3.75	4.38	4.13	3.43	0.21	0.04	0.50	0.02
Color		3.23	3.05	3.10	3.08	0.18	0.50	0.85	0.92
Texture		3.15	3.40	3.93	3.88	0.13	0.18	0.01	0.79
Drip		2.85	3.03	3.23	2.90	0.13	0.37	0.30	0.10
Acceptability		3.60	3.90	3.78	3.55	0.12	0.08	0.08	0.18
Cooked pork ⁶⁾									
Flavor		6.12	6.18	6.45	6.00	0.11	0.72	0.09	0.01
Juiciness		3.14	3.00	3.48	3.43	0.10	0.31	<0.01	0.71
Tenderness		2.99	3.13	2.85	3.33	0.18	0.60	0.09	0.07
Umami		6.16	6.05	6.38	6.23	0.08	0.31	<0.01	0.17
Palatability		5.85	6.10	6.13	6.15	0.14	0.22	0.90	0.90

412 ¹⁾Data are means for eight animals.

413 ^{2),3),4)}Barrows fed the medium-lysine (0.80%) diet, gilts fed the medium-lysine diet, and gilts fed the low-
 414 lysine (0.60%) diet, respectively.

415 ⁵⁾The sensory attribute was scored according to a 5-tier hedonic scale ranging from 1 for the ‘extremely
 416 bad’ to 5 for the ‘extremely good’; the greater score indicates the better.

417 ⁶⁾Scored according to a 9-tier hedonic scale ranging from 1 for the ‘extremely dislike’ to 9 for the ‘extremely
 418 like.’

419 Trt, treatment; B-Med, barrow-medium; G-Med, gilt-medium.