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510 **Fig 5. Hardness (N) of the pork gel samples.** ¹Control: pork gel manufactured with 0.3% sodium
 511 pyrophosphate; NaCl: pork gel manufactured with 0.3% sodium pyrophosphate and 2% NaCl; KCl:
 512 pork gel manufactured with 0.3% sodium pyrophosphate and 2.55% KCl; CaCl₂: pork gel
 513 manufactured with 0.3% sodium pyrophosphate and 1.27% CaCl₂; MgCl₂: pork gel manufactured
 514 with 0.3% sodium pyrophosphate and 1.08% MgCl₂. ^{a-c} The different lowercase letters indicate
 515 significant differences between the means ($p < 0.05$).

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