| $\frac{1}{2}$                     | Technical requirements for cultured meat production: a review  |  |  |  |  |
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### 32 Abstract

33 Environment, food, and disease have a selective force on the present and future as well as our genome. Adaptation 34 of livestock and the environmental nexus, including forest encroachment for anthropological needs, has been proven 35 to cause emerging infectious diseases. Further, these demand changes in meat production and market systems. Meat 36 is a reliable source of protein, with a majority of the world population consumes meat. To meet the increasing 37 demands of meat production as well as address issues, such as current environmental pollution, animal welfare, and 38 outbreaks, cellular agriculture has emerged as one of the next industrial revolutions. Lab grown meat or cell cultured 39 meat is a promising way to pursue this; however, it still needs to resemble traditional meat and be assured safety for 40 human consumption. Further, to mimic the palatability of traditional meat, the process of cultured meat production 41 starts from skeletal muscle progenitor cells isolated from animals that proliferate and differentiate into skeletal 42 muscle using cell culture techniques. Due to several lacunae in the current approaches, production of muscle replicas 43 is not possible yet. Our review shows that constant research in this field will resolve the existing constraints and 44 enable successful cultured meat production in the near future. Therefore, production of cultured meat is a better 45 solution that looks after environmental issues, spread of outbreaks, antibiotic resistance through the zoonotic spread, 46 food and economic crises.

47

## 48 **Keywords (3 to 6)**:

49 Cultured meat, meat alternative, next industrial revolution, livestock and environment axis, health and wellness,

- 50 emerging infectious disease.
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# Need for an alternative source of meat

### 61 Livestock are a potential source of emerging pandemics

62 Historians and evolutionary biologists now comprehend infectious diseases as the forces that selectively decide our 63 future and genome. Dietary patterns of domesticated animals along with the environment drives the emergence of 64 such infectious diseases. Proximity and interactions between humans and the animal populations are the major 65 underlying causes of this phenomenon [1]. The recently emerged and ongoing COVID-19 pandemic is one such 66 example, which is assumed to have originated in Wuhan, China [2,3]. Origin of this virus is possibly via a zoonotic 67 transfer from forest-based reservoir animals to humans [4,5]. Zoonotic diseases are prone to emerge and re-emerge, 68 whereby their incidence and frequency are intricately linked and based on the agricultural-environmental nexus. 69 Further, a similar study has provided molecular evidence of zooanthroponosis, the transmission of disease from 70 humans to animals [6,7].

71 On a global scale, emerging infectious diseases (EIDs) and growing hotspots are based on demographic, environmental, 72 and biological factors (Figure 1). Interestingly, these two aspects have been reported to be correlated with the rise of 73 zoonotic EIDs, whereby forest encroachments enhance/elevate this risk.[8]. There has been a significant increase in 74 the occurrence of EIDs. Reportedly, around 73 % of them (roughly accounts to 335 EID events occurred between 75 1940 and 2004) are zoonotic origin [6,9]. Livestock not only contributes majorly to global warming but it also plays 76 adverse roles in zoonotic EIDs. Maintaining health, performance, and production of livestock has turned out to be 77 exceedingly difficult. Although constant searches for better animal feeding system to improve healthiness and 78 productivity of livestock animal are in progress, no significant advancements suitable for existing or future populations 79 have been discovered yet. In general, feed supplements, such as subclinical dosage of antimicrobials, plant extracts, 80 probiotics, prebiotics, or a combination of them control livestock infections [10-14]. Although such measures are 81 taken, EIDs and food-borne outbreaks, global warming, huge land usage, and forest encroachments are still on the rise 82 and inevitable.

## 83 Meat as preferred protein source

Meat is a reliable source of protein and energy. A majority of the world population constitute meat-eaters. Evolution and social interactions are the major reasons that have accounted for our carnivorous nature. Our ancestors moved from the hunter-scavenger lifestyle to animal farming by domesticating wild animals as a custom that ensured food
security. However, such practices have become a threat to the planet's biotic and abiotic resources in the contemporary
times [16,17].

89 It is estimated that by 2100 the world population would increase by at least 9.6–12.3 billion, a number that is enormous 90 as compared to the current scenario [18]. Furthermore, malnutrition is currently a significant problem worldwide. To 91 overcome global hunger and undernutrition, the overall push towards food security has improved sustainable food 92 production. Although food production has improved qualitatively and quantitatively, global availability of resources 93 often leads to various environmental, food-related, and health issues [19–21]. It is quite evident that anthropological 94 meat-eating affects climate change to a great extent. However, the global population cannot be forced to abandon meat 95 consumption. Thus, novel technology-based innovations that can help overcome such issues by developing alternative 96 forms of meat which can be multivalued based on health and environmental factors are of utmost importance.

97 Substantial advancements in livestock can be witnessed since the commencement of the industrial revolution. The 98 future of livestock relies on the present technological revolution, now possible with the state of the art technologies in 99 robotics and sensing toolkits [22]. Food engineering has unlocked many such solutions till date, an alternative to 100 animal meat being one of them. With the advent of breakthrough milestones in stem cell technology (Figure 2), it is 101 now possible to direct stem cells towards highly differentiated cells, for instance, satellite cells (SCs) can be directed 102 towards skeletal muscle cells in many animals [23,24]. A single cell can be used to produce massive quantities of 103 skeletal muscle cells by way of stem cell technology which is better known as in vitro meat (IVM), in vitro meat 104 agriculture (IMA), or cultured meat; this innovation is a promising alternative to livestock. In a news feature in October 105 2009, Jeffrey L. Fox highlighted IMA's potential to be served as a "test tube made of meat" by 2022 [25]. In August 106 2017, Amber Dance featured IMA approach as an option to meat and other animal-derived products, such as milk, 107 eggs, and even leather. Therefore, IMA is a promising alternative to meat, whereby it is a multifaceted solution for 108 food, health, and environmental issues [26]. The fact that IMA-derived products can be customized according to one's 109 needs is advantageous over conventional animal farming. In contrast, customization of livestock animals, such as 110 genetic modifications, feed modifications, usage of antibiotics and synthetic hormones, etc., which are carried out for 111 the sake of better animal performance, marbling scores, and carcass weight, often can create hurdles.

Although IMA is in its infancy stage at present, future possibilities that lie ahead are larger than expected, as witnessed in case of other technological innovations. Bovine cultured meat was commercially produced first in 2013. Since then, many startups have risen producing a variety of animal culture meat and products. At least 35 such startups worldwide have exponentially produced poultry, bovine, pork, and marine animals, including salmon, other fish, shrimps, since 2013, covering 85 % of the total cultured meat market size. On the other hand, horse, kangaroo, mouse, and other animal types cover share of this market [27].

### 118 Need for revision of regulations for cultured meat production

119 Although IVM is gaining enough attention, its production has not been streamlined. To date, startups follow the 120 necessary measures for IMA and the cultured meat is considered safe. However, no government has assembled 121 regulatory bodies that completely assesses the safety parameters required for producing IMA. Cultured meat 122 production is bound to face investment crises in the absence of such regulatory bodies. Thereby, the industries 123 expected governments to set up regulatory guidelines for large-scale production. Between July and October 2018, the 124 Departments of Health and Human Services announced in public meetings the joint development of a regulatory 125 framework for cell-cultured meat production, including hazards and labeling. Services of the FDA and USDA FSIS 126 HACCP are well documented. In case of cell-cultured meat, both the agencies will work together; FDA's risk base 127 approach coupled with FSIS's regular inspection oversight approach are considered to mitigate contamination 128 problems during cell culture or cell-cultured meat production [28].

Both the FDA and USDA have assured that this regulatory framework can be successfully implemented and guarantees safety. These agencies have undertaken the responsibility to monitor initial stages of cell culture and their multi-stage governance has agreed to regulate the production and labeling of cell-cultured meat [29,30]. On March 7, 2019, USDA-FSIS and HHS-FDA jointly announced the formal agreement that addresses the joint regulatory frame for cell-culture meat production. The agreement includes inspecting and overseeing human food produced by cell culture, derived from cell lines of USDA-amenable species [31].

There lacks an appropriate direction that allows choice of cells for cell-cultured meat production, as of now. The underlying technology and strategy rely on stem cells or precursor cells, which are of many types. In addition, right from proliferation to differentiation of the skeletal muscle cells, various culture conditions and materials, including the use of animal-based serum, encounter many ethical and technical issues. Thus, the scientific, ethical, and legislative issues that span collection of tissue samples up to mass cultivation must be crucially considered and successfullyresolved.

141 Moreover, use of genetically modified organisms (GMOs) or engineered products, such as growth promoters and 142 serum alternatives, in cell culturing or cell-cultured meat production is a great challenge. The harvested cells should 143 be free of any microbial contamination, including bacteria, fungi, and viruses. Contamination by other genetic 144 materials, such as drug-resistant plasmids, should be monitored as well. Further, presence/use of toxic substances, 145 allergens, and any adulterants should be avoided. Moreover, biomass produced from microorganisms, such as 146 microalgae, is the alternative potential source of cell culture media [32]. Recent amendments of the regulatory system 147 by the EU and US-based aforementioned bodies are expected to accelerate this technology in the forward direction in 148 both research and industry. However, the current regulations are primitive; thus, only minimal extent to mitigate the 149 hazards and future risks are possible as of now. Additionally, regulatory bodies must periodically update these 150 guidelines to prevent any unexpected hazards effectively.

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# 153 **Requirements for production of cell-cultured meat**

## 154 Stem cells

155 In 1961, Alexander Mauro for the first time reported SCs, wherein he assumed them to be related with muscle fiber 156 regeneration [33]. Today, this is an established concept and is a key component for the future IMA revolution. 157 Molecular regulations involved in culturing of embryonic stem cells and skeletal muscle cells has been well 158 established and reviewed previously [34]. Briefly, during the course of muscle development an animal requires 159 coordinated events, namely regulated myogenic signaling cascade followed by proliferation, differentiation, and 160 maturation of the progenitor cells, to form skeletal muscle cells. Anatomically, these stem cells reside beneath the 161 basal lamina surrounding the myofibers; they are self-renewal and function as the source of regeneration [35]. SCs 162 express paired box transcription factors Pax3 and Pax7, along with basic helix-loop-helix factors MyoD, Myf5, Myf6, 163 and myogenin (often termed as the myogenic regulatory factors, MRFs). These transcription factors can be observed 164 in CD56<sup>+</sup>CD29<sup>+</sup>CD31<sup>-</sup>CD45<sup>-</sup> cell population; they are highly conserved and have been recently characterized in 165 porcine cells [36,37]. Apart from SCs, another suitable progenitor candidate is PW1+ interstitial cell (PIC). Although 166 they express Pax3 and Pax7 similar to SCs, PICs are more plastic with the expression of Oct3/4, Sox2, and Nanog. 167 Moreover, SCs are only confined to skeletal muscle cell differentiation, whereas PICs can differentiate to skeletal as 168 well as smooth muscle cells and adipocytes. In addition, differential gene expression analysis revealed that SCs 169 express only the myogenic commitment gene sets, while PICs are also related to mesenchymal stem cell markers, 170 indicating their multipotent nature. Certainly, Sca-1 marker can be utilized to identify PICs' isolation at certain time 171 point during development, since this marker is present only in the first three weeks of postnatal age, but it disappears 172 later [38–41]. Other molecular regulators of proliferation and differentiation include miR-1, miR-206, and miR-133.

Many model approaches have been used for the mass cultivation of animal meat. With the passage of time and corresponding technological advancements, various methods have progressed in this regard. Although cell-cultured meat has garnered much attention, its production continues to face economic and technical challenges. The cultivation methods include 2D and 3D culturing models, which have been discussed previously [53]. The following section briefly summarizes these models.

### 178 Scaffolds and microbeads

2D models where cells can be cultured in Petri dishes or cell culture factories. Although the 2D model has limitations with respect to mass cultivation, it serves as an efficient and beneficial model at laboratory research for small-scale optimization. On the other hand, 3D models provide an array of options; they are comparatively less limited as compared to the 2D models for cultivation. However, it is exceedingly difficult to optimize the cultivation condition, which is still at the preliminary research stage and would require more efforts and time before it reaches large-scale production [35,48,49].

The 3D models (Table 1) include gel-based and scaffold-based approaches. In case of an in-gel system, a variety of biomolecules, such as collagen, fibrin, etc., can be embedded. Moreover, these gel systems can contain uniformly distributed cells, rendering efficient mimicking of the natural tissue mechanical responses. [35,48,49]. In the scaffoldbased approach, biopolymer utilization is the alternative. Various scaffolds are available that can be used for requirement-based customization. Scaffolds are highly customizable with respect to mechanical stiffness, degradation upon vasculature, flexible architecture, and in vivo mimicking [53]. Apart from the animal origin biomaterials alternatively plant, microbial origin or synthetic edible food grade polymers should be considered for the scaffolds

192 and microbead synthesis. One of the major issues in producing scaffolds are the synthesis methodology involves 193 various harsh chemicals which makes the end product as non-edible scaffolds though the initial raw materials are 194 edible grade. Few plants based promising biopolymers are polysaccharides like amylose and its derivatives, polyesters, 195 alginates, chitin, hyaluronic acids etc. In case of scaffold based 3D culture perfusion of nutrition is also one of the 196 major issues, apart from that accessibility for the cells to migrate inside the matrix is also difficult if the porous space 197 is too small. Considering both the factors together in scaffold-based technology both nutrition perfusion and increased 198 porous with high degree of matrix will enhance the cell growth which will avoid the cell growth only on the surface. 199 Notably, these methods are called tissue engineering techniques. Further, availability of recent advancements 200 including 3D printing has elevated these approaches. Recently, 3D bioprinting of the human skeletal muscle cells and 201 tissues restored muscle function [54]. The final product from the scaffold should be able to hold the water upon 202 cooking and integrity of the structure also plays a key role, hence the material's stability also influence the texture and 203 palatability, so the market value. On the other hand, microbeads-based cultivation has so far progressively up-scaled 204 cell production, owing to their relatively larger surface area. However, this technique can only increase the cell number, 205 which is its major limitation [55]. Further, cell-based whole meat production is not yet possible, which requires further 206 processing that can reproduce proper texture, appearance, taste, and flavor like meat from animal. In summary, the 207 aforementioned culturing methods have various advantages and are highly popular in the present times owing to their 208 feasibility and success rates. Even though such advance technologies exist, the question of scaling up cell-cultured 209 meat production to an industrial level still exists.

In 1917, Warren H. Lewis and Margaret R. Lewis first described muscle formation [42] and the terms myotubes and myofiber were coined by Jorge Francisco Tello in the same year [43]. However, no sustained control over the cell types and their final fates has been reported to date. This gap can be filled by a combination of biophysical and biochemical elements that render controlled methods in IMA [44].

### 214 **Proliferation and differentiation**

Skeletal muscle cells are the basic units of myotubes and myofibers. Differentiating progenitor cells exhibit limited mitotic proliferation prior to myotube formation, but subsequently, exhibit no nuclear proliferation. Skeletal muscle cell cultures involve two phases, namely proliferation and differentiation. Proliferation of progenitor cells determines the quantity of cultured meat production, whereby higher rate of expansion of cells is achieved by increasing the efficiency of cell doublings. Differentiation is an important phase to achieve the required characteristics for IVM.
Moreover, as mentioned before, controlling SC population in its progenitor state is crucial, wherein many factors are
involved to maintain the stem cell or progenitor state [45].

222 In case of IMA culture methods, extrinsic regulators should be chosen to avoid GMO issue. Extrinsic regulators 223 involved in myogenesis that have been hardly trialed and optimized till date, should be considered for mass culture 224 methods such that further progress in the field of IMA is met. A decade ago, there was no proper evidence to be 225 considered for controlling IVM culture in a controlled manner. One such paradigm is fibronectin, an essential and 226 adequate factor for Wnt7a signaling through Fzd7/Scd4 that can regulate the number of SCs [34]. In addition, SC 227 status is regulated by metabolic activity, for instance reduced NAD(+)-SIRT1 activity retains its progenitor property, 228 by way of metabolic control of H4K16 acetylation. Strategic metabolic control over NAD(+)-SIRT1 activity can help 229 in sustained retention of the SC status [46]. Other extrinsic factors that regulate SC status via facilitating proliferation 230 but antagonizing differentiation are collagen IV, TGF, IGF, HGF, bFGF, BDNF, EGF, TWEAK, and Delta-1 [47-231 49]. In differentiation and myofiber formation, soluble extracellular domain of collagen XXV and alpha 6 integrin are 232 cleaved, which is sufficient to promote formation of multinucleated myofibers [50,51].

## 233 Culture media

234 Culture medium is a key factor of any cell culture-based technology, including IVM production. The media preference 235 for both proliferation and differentiation is variable and largely dependent on media composition as well as its cost. 236 Therefore, culture media constitutes a major portion of the economic and technical issues associated with IMA 237 currently. Till now there is no specific media based on the cell status or condition. Currently the media utilized is only 238 a generalized medium which supports the growth for broad range of cells. In IMA, the isolated cells would be stem 239 cells which will be further proliferated to specific progenitor cells and upon which is induced to differentiate into 240 skeletal muscle cells. Hence, though everything are same cells but the cell's state is different, so the requirements of 241 the cells also changes. Thus, there is need to formulate new medium for every particular metabolic state. This 242 formulation may help in faster completion of the cell cycle hence a faster production can be achieved. Although most 243 of the currently using media components required for proliferation and differentiation are similar, portions such as 244 growth factors and molecules that stimulate differentiation are crucial for the latter phase. One such supplement is 245 fetal bovine serum (FBS) that is widely used in cell culture owing to its non-activated immune system and absence of potential cytotoxicity. FBS is a rich source of growth factors and thus promotes cell growth; it also exhibits potential buffering capacity. Although FBS is beneficial in cell culturing techniques, there are limitations associated as well. These include batch to batch variability, ethical issues, and high cost due to extensive demand. Alternatively, FBS can be replaced by cloned growth factors, single cell proteins, or serum equivalent extracts of microbial-origin to cut down the production cost substantially. However, technological barriers that exist in realizing these options must be solved so as to overcome costs of large-scale production efficiently. Interestingly, this field opens a new forum for research.

## 252 Physical and chemical conditioning as signaling factors

253 Culture conditioning is extremely crucial in IMA as the conditioning source can modulate the cells. Conditioning can 254 be categorized into two types: physical and chemical. These stimuli include electrical, mechanical, topographic, flow, 255 co-culturing with other types of cells, and growth factors. A tissue in its 3D space is dependent on all aforementioned 256 factors at any given time. Combination of soluble or tethered signaling molecules that are spatially and temporally 257 controlled renders successful physiological establishment [52-54]. This provides evidence that the extracellular matrix 258 (ECM) controls cell fate. The ECM environment has its own mechanical properties; these properties are sensed by 259 cells and direct SCs to fulfill proliferation, differentiation, and maturation [55]. These mechanical properties transfer 260 via ECM-integrin attachment [56]. Reportedly, electro-mechanical stimulation of cells aligned on a polymer enhanced 261 myotube maturation as compared to non-stimulated differentiated cells [57]. Another such signal is the elasticity of 262 cell-adhering substrates, wherein adhering substrates that can mimic in vivo environment (approximately in the range 263 of 8–12 kPa) exhibit higher regeneration potential than the common Petri dishes with stiffness strength equivalent to 264  $\sim 10^6$  kPa [44,58,59]. The required elasticity should be equivalent to the tissue material measured in terms of the 265 transcellular contractile force exerted by adhesion complexes and actin-myosin cytoskeletons [60,61]. Thus, assessing 266 the required stiffness for stemness and differentiating SC will pave innovative approaches. Further, if other similar 267 factors are considered and IMA requirements are optimized successfully, it is possible that media conditioning in the 268 absence of serum but presence of only the basic supplement may be sufficient for successful IMA.

Apart from the above-mentioned factors, any given tissue growing above the size of 1 to 1.5 mm is difficult to be grown due to the limitation of nutrition and oxygen diffusion, leading to nutrition scarcity and hypoxic conditions, and ultimately, necrosis. The tissue requires angiogenesis plexus or intercalated vasculature to gain access to nutrition, oxygen, or any mitogens. One such model was engineered with a sponge-like biopolymer scaffold and co-cultured

| 273 | with myoblasts, fibroblasts, and endothelial cells. Accordingly, this "prevascularization" technique helped in         |  |  |  |
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| 274 | angiogenesis, and as a result, proper perfusion of the nutrients was observed [62].                                    |  |  |  |
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| 276 | Conclusion   |  |  |  |
| 277 | Cell-cultured meat can be an essential product that has the potential to meet our future food demands. IMA aids in     |  |  |  |
| 278 | animal welfare, reduction in EIDs, sustainable utilization of land and other available resources, and exhibit          |  |  |  |
| 279 | environmental benefits. Present focus of research should be the development of alternatives for media composition      |  |  |  |
| 280 | (for example, serum-free media), complete in vitro maturation of the cells, controlled SC cultivation, development of  |  |  |  |
| 281 | 3D matrix and microcarriers, appropriate selection of physical and chemical signals for specific cell types and        |  |  |  |
| 282 | regulation of cell proliferation, differentiation, and maturation, which is not only compatible with physiochemical    |  |  |  |
| 283 | properties but also edible [52,53,66]. Past and ongoing pandemics along with the increasing global demands for meat    |  |  |  |
| 284 | compels us to realize the emergent need for developing alternatives for livestock. These technology-based alternatives |  |  |  |
| 285 | will ameliorate economic and food crises, human loss and suffering, and emergence of new infectious agents, thereby    |  |  |  |
| 286 | promising a better and safer future.   |  |  |  |
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Figure 1: A) Flow of EID as the forest encroached for human food consumption. Forest is the reservoir of the novel infectious agents the infectious agents are naturally genetic recombined when cross infected between animal to animal, the flow is redirected when there is any human interference where the cycle changes from animal to human host by same genetic recombination and adaptation leading to zoonosis (Ex, COVID19, anthrax, swine flu, etc.). B) Overview of cultured meat establishment and scale-up for such drivers is anthropogenic. Such anthropogenic utilities are forest encroachment, land-use changes, livestock intensification, etc. [6,15].

480 Figure 2



483 Figure 2: Timeline of invitro meat from start of cell culture to culture meat production.

| S.No. | Technical<br>Requirements                     | Current status   | Required approaches   |
|-------|---|--|---|
| 1     | Cell bank                                     | Except for Homo sapiens other<br>primary cells are not reposited. No<br>other primary muscle or adipose<br>cell line is submitted.   | Currently research for production is carried for bovine, porcine, chicken,<br>fish, shrimps, horse, duck, kangaroo, rats. Central cell bank should be<br>created and maintained for all the culture meat cell lines will be carried for<br>research and production.   |
| 2     | Database                                      | No reference database is available<br>except published research articles   | Reference range for every IMA muscle models, Muscle cells, Adipose<br>cells, Specifications for Proliferation, Differentiation, Required<br>Biomaterials, Culture conditions, 2D and 3D culture requirements, material<br>requirements, Contaminants including chemicals, physical and biological,<br>Texture, taste, Nutritional value, Source of animals, genetic information<br>and regulatory systems   |
| 3     | culturing<br>media                            | 1) Currently used media are<br>generalized media which suits<br>every cell type but not specifically<br>for muscle cells. 2) No specific<br>medium for proliferation or<br>differentiation is available for<br>different type of animal muscle or<br>adipose. 3) High cost | <ol> <li>Animal type and cell type specific culture media should be engineered<br/>understanding the requirements based on genetic predisposition. 2) Both<br/>proliferation and differentiation are different state of cell existence this the<br/>nutrition requirements, thus based on the cell metabolism and gene<br/>expression profile the required nutrition composition has to be formulated.</li> <li>Instead of animal source and plant source, using cloning technologies for<br/>growth factors or othr protein components for large scale will help in cost<br/>reduction. 4) Co-culture supporting medium</li> </ol> |
| 4     | Scaffold &<br>Microcarriers<br>for 3D culture | 1) non-edible scaffolds or<br>microcarriers are synthesized with<br>edible materials due to the<br>production methods. 2) High cost<br>for material and production. 3)<br>Labor intensive and still at<br>research scale thus not readily<br>available                     | 1) Edible and digestible scaffolds or microcarriers should be produced with<br>food grade materials and methods. 2) Produced materials should mimic the<br>tissue or meat rheological properties. 3) Stability of materials (temperature,<br>sheer stress, shelf life) 4) animal-free materials are recommended. 5)<br>nutrition and oxygen perfusion should be perfected. 6) mimic systemic<br>vascularization. 7) water holding capacity, 8) less cooking loss  |

484 Table 1: Summary of current status of technical issues and future required improvements for IMA:

| 5 | Regulatory                              | No complete guidelines or<br>regulations are framed for<br>productions or for IMA research   | Complete guidelines and regulatory documentation should be made as to<br>every aspect for raw materials, cell lines or bank, productions methods,<br>media usage, etc.   |
|---|---|--|--|
| 6 | Proliferation<br>and<br>Differentiation | Primely based on the serum<br>concentration and very few factors<br>like Insulin, EGF, transferrin,<br>selenium, p38, etc., supplements  | 1) Specific hub proteins to direct a progenitor or stem cell towards<br>proliferative or differentiation state. 2) Methods to direct the biochemical<br>pathways for higher production. 3) Inducers to fasten the cell cycle to<br>change from progenitor state to proliferative state and differentiation state.<br>This process is critical to control the cost and production issues. |
| 7 | Serum                                   | 1) Batch to batch variation, 2)<br>Supply and demand 3) Ethical and<br>animal welfare  | 1) Nutrition defined serum free medium for different cell state. 2)<br>Alternative to serum from non-animal source 3) Synthetic serum rather than<br>animal source   |
| 8 | Anti-<br>microbials                     | High proportions of anti-bacterial,<br>anti-fungal and Antibiotics which<br>are in general clinical use, as<br>increased use of antibiotics will<br>create drug resistance for clinical<br>settings, inflated cost, cell stress        | alternatives to antibiotics for example anti-microbial peptides, lysins,<br>bacteriocins, SMAMP's, IDR peptides, biological extracts, which will not<br>be a stress factor or create drug resistance.  |
| 9 | Bioreactors                             | <ol> <li>Operational cost 2) Sheer stress</li> <li>Nutrition diffusion 4)</li> <li>scalability 5) Viability 6) Quality</li> <li>labor intensive 8)</li> <li>Contamination 9) Optimization</li> <li>storage 11) Mobilization</li> </ol> | Bioreactors issues are complex and bottle necks with various factors. Every stage should be carefully monitored and optimized. Any issue in the reactor leads to huge economic issues. Thus, every stage must be optimized for betterment and production of cells  |
|   |   |  |  |