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## 1 Abstract

2  
3 This study aimed to assess the impact of citric acid (CA) and heat-treated soybean meal  
4 (SBM) on rumen fermentation characteristics, methane production, and microbiota through an *in vitro*  
5 experiment. Untreated SBM, heat-treated SBM (HSBM), CA-treated SBM (CSBM), and SBM treated  
6 with a combination of heat and CA (HCSBM). Parameters assessed in *in vitro* were gas production,  
7 methane emissions, dry matter degradability (IVDMD), crude protein degradability (IVCPD),  
8 ammonia nitrogen (NH<sub>3</sub>-N), microbial crude protein (MCP), volatile fatty acids (VFA), pH, and  
9 microbiota composition. The HCSBM exhibited the lowest gas production and theoretical maximum  
10 gas production ( $p < 0.01$ ). Methane production (%) was significantly reduced in both CSBM and  
11 HCSBM ( $p < 0.01$ ), with the lowest methane emissions (mL/g dry matter, DM) observed in HCSBM  
12 ( $p < 0.01$ ). The IVCPD was significantly reduced in both the HSBM and HCSBM groups ( $p < 0.01$ ).  
13 HCSBM had the lowest NH<sub>3</sub>-N and MCP concentrations ( $p < 0.01$ ). Total VFA production was the  
14 lowest in HCSBM ( $p < 0.01$ ), with a higher proportion of acetate and lower proportions of propionate  
15 ( $p < 0.01$ ). HCSBM reduced the enrichment of Thermoplasmata compared to HSBM ( $p < 0.05$ ) and  
16 decreased the enrichment of the coenzyme M biosynthesis pathway in the microbial functional  
17 profiles compared to SBM and CSBM ( $p < 0.05$ ). Additionally, an increase in fiber-degrading bacteria,  
18 particularly Fibrobacterota, was observed in HCSBM ( $p < 0.05$ ). These findings suggest that the  
19 combination of heat and CA treatment of SBM may effectively reduce ruminal protein degradation  
20 and methane emissions. Further *in vivo* studies are necessary to validate these results and assess their  
21 practical application in ruminant nutrition.

22  
23 **Keywords:** Soybean meal, Citric acid, Heat, Methane production, Ruminal protein degradation  
24

## 25 Introduction

26

27 Animal nutritionists are actively exploring various strategies to mitigate the environmental  
28 impact of animal production. In this context, it is notable that ruminants exhibit lower nitrogen  
29 utilization efficiency than non-ruminants. Approximately 70-75% of the nitrogen ingested by  
30 ruminants is excreted in manure [1]. The excreted nitrogen can lead to environmental problems,  
31 including the production of nitrous oxide, a significant greenhouse gas, and soil eutrophication [2-4].

32 Rumen-protected protein (RPP) is a protein-rich ingredient that is artificially treated using  
33 physical and chemical methods to increase the proportion of ruminal undegradable protein (RUP).  
34 Recent studies have focused on evaluating combinations of physical and chemical treatments for the  
35 development of RPP. Rigon et al. [5] and Molosse et al. [6] reported that combining heat treatment  
36 with xylose increased the RUP content in peanut and cottonseed meals. Díaz-Royón et al. [7]  
37 suggested that applying malic acid or orthophosphoric acid in combination with heat treatment  
38 decreased rumen degradation of sunflower meal and spring peas. Venegas et al. [1] observed that the  
39 combined application of malic acid and heat treatment to sunflower seeds and sunflower meal did not  
40 negatively affect rumen fermentation and was effective in reducing ammonia-nitrogen (NH<sub>3</sub>-N)  
41 concentrations. Although treating protein feed with a combination of heat and sugars or heat and acid  
42 solutions can effectively inhibit microbial degradation in the rumen, the efficacy of these treatments  
43 varies depending on several factors, such as the type of protein feed, type and concentration of sugars  
44 and acids, and the intensity and duration of heat [1, 5, 6].

45 In this study, citric acid (CA) and heating were applied to soybean meal (SBM) since CA  
46 offers the advantage of being relatively cheaper compared to commonly used organic acids such as  
47 malic acid and orthophosphoric acid. CA has been suggested to act as a catalyst for rumen microbial  
48 metabolism when used as a feed additive [8]. Packett and Butcher [9] reported that adding 2% sodium  
49 citrate to lamb feed increased weight gain by 47% and feed efficiency by 23%. Additionally, Kazemi-  
50 Bonchenari et al. [10] found that treating barley grains with CA improved fiber digestibility in total  
51 mixed rations, and enhanced weight gain and feed efficiency in Holstein male calves. Sun et al. [11]  
52 proposed that citrate may have the potential to mitigate methane emissions. However, our literature  
53 investigation estimated that no studies have evaluated methane production following CA  
54 supplementation in *in vitro* or *in vivo* experiments. In contrast, Vanegas et al. [1] reported that a  
55 combined heat and malic acid treatment of sunflower seeds and sunflower meal was effective in  
56 reducing methane emissions. SBM was selected as the protein source because it is a major protein  
57 ingredient in South Korea [12] and has a better amino acid composition than the other sources used in  
58 previous RPP studies. Therefore, this study aimed to evaluate the effects of CA and heat-treated SBM  
59 on rumen fermentation characteristics, methane production, and microbiota using *in vitro* experiments.

60

## 61 **Materials and Methods**

62 Protocols for animal use in this study were reviewed and approved by the Animal Research Ethics  
63 Committee of Pusan University (PNU-2022-3168).

64

### 65 **Sample preparation and chemical analysis**

66 The SBM and CA used for the *in vitro* experiments were provided by GeneBiotech Co., Ltd.  
67 (Gongju, Korea). The experimental treatments included untreated SBM, heat-treated SBM (HSBM),  
68 CA-treated SBM (CSBM), and SBM treated with both heat and CA (HCSBM). HSBM was produced  
69 by heat-treating 100 g of SBM at 160°C for 1 h using a roaster (FEC-006, Biotech, Gimpo, Korea).  
70 CSBM was prepared by mixing 100 g of SBM with 0.4 mL of 1.5 mol L<sup>-1</sup> CA solution per gram of  
71 SBM. HCSBM was formulated by adding 0.4 mL of 1.5 mol L<sup>-1</sup> CA solution per gram to 100 g of  
72 SBM, followed by heat treatment at 160°C for 1 h using a roaster. All experimental feeds were dried  
73 at 60°C for 72 h and then ground using a cyclone mill (Foss Tecator Cyclotec 1093, Foss, Hillerød,  
74 Denmark) equipped with a 1 mm screen. Crude protein (CP, method #990.03), ether extract (EE,  
75 method #920.39), and ash (method #942.05) were analyzed according to AOAC standards [13].  
76 Neutral detergent fiber (NDF) and lignin contents were determined using the method described by  
77 Van Soest et al. [14]. Gross energy was measured using a Parr 6400 Automatic Isoperibol Calorimeter  
78 (Parr Instrument Co., IL, USA) in accordance with the manufacturer's guidelines.

79

### 80 **Donor cattle and rumen fluid collection**

81 Rumen fluid was collected from two cannulated Holstein steers (body weight: 650 ± 12.3 kg).  
82 The steers were fed a diet consisting of commercial concentrate (Famsco Co., Ltd., Chilgok, Korea)  
83 and oat hay in a 6:4 ratio twice daily. Water and mineral blocks were provided ad libitum. Rumen  
84 fluids were collected from various regions of the rumen 1 h before the morning feeding. The collected  
85 rumen fluid was immediately stored in a 4 L thermos bottle and transported to the laboratory within  
86 30 min. It was then filtered through a mesh filter with a pore size of 250 µm while maintaining a  
87 temperature of 39°C, diluted at a 1:4 ratio with *in vitro* buffer [15], and bubbled with O<sub>2</sub>-free CO<sub>2</sub> to  
88 maintain strictly anaerobic conditions until inoculation.

89

### 90 ***In vitro* rumen fermentation**

91 We conducted an *in vitro* batch culture experiment in two consecutive runs. Each experiment  
92 included three blanks, and each treatment was performed with four replicates. The experimental  
93 substrates (DM, 1.0 g) were placed in 250 mL serum bottles. While flushing with O<sub>2</sub>-free CO<sub>2</sub> gas,  
94 100 mL of buffered rumen fluid was allocated into 250 mL serum bottles that contained the substrates.

95 The bottles were completely sealed using butyl rubber stoppers and aluminum caps, then incubated at  
96 39°C in a rotary shaker (JSSI-300T, JS Research, Gongju, Korea) at 80 rpm for 24 h.

97

### 98 **Experimental procedures, sample collection, and analysis**

99 Gas production was measured at 3, 6, 9, 12, and 24 h using a pressure transducer  
100 (XP01KPS1C1G; Honeywell Inc., Charlotte, NC, USA) as described by Theodorou et al. [16]. After  
101 each measurement, all headspace gas was collected in evacuated gas sampling bags (Best Pack Co.,  
102 Ltd., Seoul, Korea) to prevent the inhibition of microbial activity due to headspace gas pressure and  
103 for methane analysis. The gas production profiles obtained during incubation were analyzed using a  
104 simple exponential model [17] to determine the fractional rate constant for gas production ( $K_g$ ) and  
105 theoretical maximum gas production ( $V_{max}$ ). The concentrations of methane after 24 h were analyzed  
106 using a gas chromatograph (YL6500 GC System, Young-In Chromass Co., Ltd., Anyang, Korea)  
107 equipped with a thermal conductivity detector and packed columns (3.05 m × 0.125 mm × 2 mm,  
108 Carboxen-1000, Agilent Technologies Inc., CA, USA). Helium was used as a carrier gas at a flow rate  
109 of 30 mL/min. The injector operated at room temperature, and the detector temperature was set to  
110 130°C. The column oven was programmed to ramp at a rate of 15°C/min from an initial temperature  
111 of 60°C to a final temperature of 180°C, and the final temperature was maintained for 2 min. After 24  
112 h of incubation, the serum bottles were opened, and the feed substrates were filtered using nylon bags  
113 (10 × 14 cm) with a pore size of 22 μm (Supply Filter Tech Co., Ltd., Ansan, Korea). The nylon bags  
114 were dried at 60°C for 72 h to determine DM degradability (IVDMD). The CP content of the weighed  
115 bags was determined using the Kjeldahl method to assess CP degradability (IVCPD). Approximately  
116 50 mL of the cultures were centrifuged at 3500 rpm for 20 min at 4°C. The supernatant was then  
117 separated into aliquots for the analysis of pH, volatile fatty acids (VFA), and NH<sub>3</sub>-N. The pH was  
118 measured using a pH meter (FP20; Mettler Toledo, Columbus, OH, USA). Pretreatment and analysis  
119 of VFA and NH<sub>3</sub>-N were conducted according to the methods described by Yoo et al. [18]. MCP  
120 analysis was conducted with slight modifications to the method described by Makkar et al. [19].  
121 Briefly, 10 mL of liquid culture was centrifuged at 500 × g for 5 min at 4°C. The resulting supernatant  
122 was centrifuged at 20,000 g for 15 min to obtain a pellet. The pellet was resuspended in 10 mL 1×  
123 phosphate-buffered saline solution and centrifuged at 20,000 × g for 15 min. The washing step was  
124 repeated twice. The final pellet was analyzed using the Kjeldahl method. Microbial DNA was  
125 sampled for the second experiment. A 1.8 mL sample of rumen fluid was placed into a 2 mL  
126 collection tube and centrifuged at 20,000 × g for 20 min at 4°C. After centrifugation, the supernatant  
127 was discarded, and the remaining pellet was stored at -80°C until microbial DNA extraction.

128

### 129 **DNA extraction, 16S rRNA gene sequencing, and data processing**

130 Total DNA was extracted from the pellet according to the manufacturer's protocol (QiAamp  
131 Fast DNA Stool Kit, Hilden, Germany). Following DNA extraction, quantity and quality were  
132 assessed using a NanoDrop spectrophotometer (ND-200, Allsheng, Hangzhou, China). The purified  
133 DNA was stored at -20°C until used for 16S rRNA gene sequencing.

134 The sequencing libraries were generated using a universal primer set with Illumina adapter  
135 overhang sequences, targeting the V3 and V4 regions of the 16S rRNA gene (V3-F: 5'-  
136 CCTACGGGNGGCWGCAG-3' and V4-R: 5'-GACTACHVGGGTATCTAATCC-3') as described  
137 by Herlemann et al. [20]. Paired-end sequencing (2×300 bp) was performed by Macrogen (Macrogen  
138 Inc., Seoul, Korea) on the MiSeq™ platform. Barcode sequences were trimmed using Cutadapt  
139 (Martin, 2011, version 4.1). Amplicon sequences were processed using Quantitative Insights into  
140 Microbial Ecology 2 (QIIME2, version 24.02) [21]. Initially, the Divisive Amplicon Denoising  
141 Algorithm 2 (DADA2) plugin was used to remove primer sequences, filter out low-quality reads (Q  
142 score < 25), merge paired-end reads, and eliminate chimeric sequences [22]. The amplicon sequence  
143 variants (ASVs) were classified taxonomically with the Silva 16S rRNA gene database [23], version  
144 SSU138.1. Several ASVs, including those that were taxonomically unassigned, eukaryotes,  
145 mitochondria, and chloroplasts, were excluded from the analysis. The alpha diversity of each sample  
146 was evaluated using the Shannon index, Simpson index, Faith's phylogenetic diversity, observed  
147 ASVs, and evenness based on rarefied ASV tables with 28,819 randomly selected ASVs per sample.  
148 Good's coverage was greater than 99.7% for all samples. Principal coordinate analysis (PCoA) was  
149 conducted using unweighted and weighted UniFrac distance matrices to evaluate the overall  
150 differences in ruminal microbiota among various treatments. Visualizations were performed using the  
151 Plotly package in R (version 4.3.3). Functional profiles derived from 16S rRNA gene sequences were  
152 predicted using ASVs and the corresponding biological observation matrix (BIOM) table through  
153 phylogenetic investigation of communities by reconstruction of unobserved state 2 (PICRUSt2,  
154 version 2.5.2) [24]. The updated Kyoto Encyclopedia of Genes and Genomes (KEGG) was used to  
155 infer KEGG orthologs and the KEGG modules were mapped using the hierarchical database.  
156 Principal component analysis (PCA) was conducted to evaluate the overall variance in the predicted  
157 KEGG orthologs across treatments, utilizing Bray-Curtis dissimilarities for comparison. The PCA plot  
158 was generated and visualized using the ggfortify package in R [25].

159

## 160 **Statistical Analysis**

161 Normality of the data distribution was verified using the Shapiro-Wilk test via the  
162 UNIVARIATE procedure in SAS 9.4 (SAS Institute Inc., Cary, NC, USA). Data on gas production,  
163 methane emissions, and fermentation characteristics were analyzed using the R software (version  
164 4.3.3). A two-way analysis of variance (ANOVA) was employed to evaluate the main effects of heat

165 treatment, CA treatment, their interactions, and experimental runs as blocking factors. The statistical  
166 model used was as follows:

$$167 \quad Y_{ijk} = \mu + H_i + C_j + (H \times C)_{ij} + B_k + \varepsilon_{ijk}$$

168

169 Where  $Y_{ijk}$  is the response variable,  $\mu$  is the overall mean,  $H_i$  is the fixed effect of heat  
170 treatment ( $i = 1, 2$ ),  $C_j$  is the fixed effect of CA treatment ( $j = 1, 2$ ),  $(H \times C)_{ij}$  is the interaction effect of  
171 heat and CA treatment,  $B_k$  is the random effect of the block (experimental run) ( $k = 1, 2$ ), and  $\varepsilon_{ijk}$  is the  
172 random error term. When significant effects were observed, Tukey's post-hoc test was used to  
173 compare the differences between treatments. Alpha diversity metrics that followed a normal  
174 distribution were analyzed using QIIME2. To assess the statistical differences in the PCoA and PCA  
175 results among treatments, a permutational multivariate analysis of variance (PERMANOVA) was  
176 conducted with 9,999 random permutations in both QIIME2 and R. Analysis of the composition of  
177 microbiomes with bias correction (ANCOM-BC) was utilized to identify differentially predominant  
178 microbiota (phyla and genera) and predict microbial functions across treatments, employing 1,000  
179 maximum iterations and excluding structural zeros [26]. A significance threshold was set at  $P < 0.05$ ,  
180 with trends noted for  $0.05 \leq p < 0.10$ .

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## 183 **Results**

184

### 185 **Chemical composition**

186 The results of the chemical composition analysis of each treatment are presented in Table 1.  
187 The DM content increased in the heat-treated groups (HSBM: 99.5%, HCSBM: 97.4%) compared to  
188 the SBM (90.3%). The CP content in the CA-treated groups (CSBM: 47.7%DM, HCSBM:  
189 47.9%DM) was lower compared to the SBM (51.6%DM). The NDF content was higher in the heat-  
190 treated groups (HSBM: 16.7%DM, HCSBM: 13.4%DM) compared to the SBM (8.51%DM).  
191 Similarly, lignin content was also greater in the heat-treated groups (HSBM: 2.43%DM, HCSBM:  
192 2.03%DM) than in the SBM (0.80%DM).

193

### 194 **Gas production, gas parameters, and methane emission**

195 The results for gas production, gas parameters, and methane emissions are presented in Table  
196 2. The 3 h gas production was significantly higher in the CSBM ( $p < 0.01$ ). At 6 h, gas production  
197 was significantly lower in the heat-treated groups ( $p < 0.01$ ). The interaction effect of heat and CA  
198 resulted in the lowest gas production and  $V_{\max}$  in the HCSBM between 9 and 24 h ( $p < 0.01$ ,  
199 respectively).  $K_g$  was the lowest in the groups treated with CA ( $p < 0.01$ ). Methane production (%)  
200 was the lowest in the groups treated with CA ( $p < 0.01$ ), and HCSBM showed the lowest methane  
201 production (mL/g DM) ( $p < 0.01$ ).

202

### 203 ***In vitro* rumen fermentation characteristics**

204 Results for *in vitro* ruminal fermentation characteristics are shown in Table 3. IVDMD and  
205 IVCPD were lower in groups of heat treatment ( $p < 0.01$ ). The highest pH was observed in SBM ( $p <$   
206 0.01). The  $\text{NH}_3\text{-N}$  concentration was significantly lower in the HCSBM ( $p < 0.01$ ), although no  
207 significant interaction was observed. As a result of the interaction effect, MCP and total VFA  
208 production, as well as the molar proportions of propionate and butyrate, were the lowest in the  
209 HCSBM ( $p < 0.01$ , respectively), while the molar proportion of acetate was the highest ( $p < 0.01$ ).  
210 The molar proportions of iso-butyrate and iso-valerate were the lowest in the heat-treated groups ( $p <$   
211 0.01, respectively), while the valerate levels were significantly lower in the CA-treated groups ( $p <$   
212 0.01).

### 213 **Comparison of overall differences in rumen microbiota**

214 The rarefaction curves based on the alpha diversity indices tended to plateau, indicating that  
215 the sequencing depth adequately captured the overall ASVs for each treatment (Supplementary Fig 1).  
216 In the rumen microbiota, the evenness index was significantly lower in HCSBM than in SBM, HSBM,  
217 or CSBM (Fig 1,  $p < 0.05$ ). The Shannon and Simpson indices were significantly higher in the HSBM

218 group than in the SBM, CSBM, and HCSBM groups (Fig 1,  $p < 0.05$ ). Overall differences in rumen  
219 microbiota were estimated using PCoA based on UniFrac distance matrices (Fig 2). Regardless of the  
220 UniFrac matrix type, SBM and CSBM did not separate distinctly (pairwise comparison, Fig 2; (A)  
221 unweighted UniFrac distance,  $Q$ -value = 0.170; (B) weighted UniFrac distance,  $Q$ -value = 0.105).  
222 However, a significant separation was observed among the SBM, HSBM, and HCSBM groups in the  
223 overall rumen microbiota (Fig 2; (A) unweighted UniFrac distance,  $p < 0.05$ ; (B) weighted UniFrac  
224 distance,  $p < 0.05$ ).

225

### 226 **Compositional profiles of the rumen microbiota and taxonomic differences**

227 Predominant rumen microbiota at the (A) phylum and (B) genus levels were presented only  
228 for taxa with an occurrence rate of  $\geq 30\%$  and a relative abundance of  $\geq 0.5\%$  in at least one treatment  
229 (Fig 3). The major rumen phyla were primarily assigned to five taxonomic groups (Fig 3A):  
230 Bacteroidetes (71.6%), Firmicutes (21.4%), Spirochaetota (3.4%), and Verrucomicrobiota (0.9%). At  
231 the genus level, Bacteroidales\_F082 and *Prevotella* were dominant, accounting for at least 20.5% and  
232 18.6% of the total rumen microbiota, respectively, regardless of the treatment. Approximately 89.4%  
233 of rumen microbiota was assigned to 24 major genera (Fig 3B).

234 ANCOM-BC analysis was performed on rumen samples to identify differentially abundant  
235 taxa across treatments, as shown at the phylum level in Fig 4 and the genus level in Fig 5. At the  
236 phylum level, no significant differences in enriched taxa were observed among the SBM, HSBM, and  
237 CSBM groups. Fibrobacterota was significantly enriched in HCSBM. At the genus level, the  
238 Prevotellaceae\_YAB2003\_group was enriched in both the SBM and CSBM groups. *Butyrivibrio* and  
239 *Succinivibrio* were more abundant in the SBM. *Oribacterium* was more enriched in CSBM.  
240 *Streptococcus* showed more absolute abundance in HSBM. *Fibrobacter* showed a tendency toward  
241 increased absolute abundance in HCSBM.

242

### 243 **Differences in the predicted functional profiles**

244 To compare the differences in microbial functional profiles, we estimated 16S rRNA gene  
245 sequencing data using PICRUSt2. Significant differences were detected in the overall distribution of  
246 microbial functions at the KEGG ortholog level (Fig 6A; PERMANOVA,  $R^2 = 0.704$ ,  $p < 0.001$ ).  
247 While the SBM cluster was not significantly different from the CSBM cluster, it showed distinct  
248 differences from the HSBM and HCSBM clusters (Fig 6A, SBM vs. HSBM, Pseudo- $F = 10.559$ ,  $p <$   
249  $0.05$ ; SBM vs. HCSBM, Pseudo- $F = 5.377$ ,  $p < 0.05$ ). The clusters of HSBM, CSBM, and HCSBM  
250 showed distinct differences (Fig 6A, HSBM vs. CSBM, Pseudo- $F = 5.927$ ,  $p < 0.05$ ; HSBM vs.  
251 HCSBM, Pseudo- $F = 30.358$ ,  $p < 0.05$ ; CSBM vs. HCSBM, Pseudo- $F = 12.524$ ,  $p < 0.05$ ). In  
252 pairwise comparisons, the amino acid metabolism module (M00134: Polyamine biosynthesis, arginine  
253 => ornithine => putrescine) and carbohydrate metabolism module (M00580: Pentose phosphate

254 pathway, archaea, fructose 6P => ribose 5P) were notably enriched in the HSBM treatment compared  
255 to the SBM treatment (Fig. 6B, adjusted  $p < 0.05$ , respectively). No significant differences were  
256 observed between the SBM and CSBM groups. In the HCSBM, two amino acid metabolism modules  
257 (M00533: Homoprotocatechuate degradation, homoprotocatechuate => 2-oxohept-3-enedioate;  
258 M00879: Arginine succinyltransferase pathway, arginine => glutamate) were enriched compared to  
259 the SBM (Fig. 6D, adjusted  $p < 0.05$ , respectively). Conversely, the energy metabolism module  
260 (M00358: Coenzyme M biosynthesis) was enriched in the SBM (Fig. 6D, adjusted  $p < 0.05$ ). The  
261 carbohydrate metabolism module (M00580: Pentose phosphate pathway, archaea, fructose 6P =>  
262 ribose 5P) was more enriched in the HSBM than in the CSBM (Fig. 6E, adjusted  $p < 0.05$ ), whereas  
263 the lipid metabolism module (M00090: Phosphatidylcholine (PC) biosynthesis, choline => PC) was  
264 more enriched in the CSBM (Fig. 6E, adjusted  $p < 0.01$ ). The lipid metabolism module (M00090:  
265 Phosphatidylcholine (PC) biosynthesis, choline => PC) and three energy metabolism modules  
266 (M00154: Cytochrome c oxidase; M00155: Cytochrome c oxidase, prokaryotes; M00358: Coenzyme  
267 M biosynthesis) were significantly enriched in CSBM compared to HCSBM (Fig. 6G, adjusted  $p <$   
268  $0.05$ , respectively).

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## 271 Discussion

272

273 Heat treatment of protein sources has been shown to enhance Maillard reactions or non-enzymatic  
274 browning, leading to an increased content of RUP [27]. Similarly, acid treatment has been suggested  
275 to induce structural alterations in proteins, potentially improving protection against ruminal  
276 degradation [28, 29]. Furthermore, when heat and acid treatments are applied together, the protective  
277 effect against ruminal degradation is greater than with either treatment alone. Previous studies  
278 evaluating RPP using a combination of heat and organic acids have primarily focused on applying  
279 heat and malic acid or orthophosphoric acid [1, 7, 29-32]. The efficacy of these treatments can vary  
280 depending on several factors, including the type of acid and heating method used. In this study, we  
281 employed a combination of CA and heat to specifically target SBM. We hypothesized that treatment  
282 of SBM with heat and CA would reduce ruminal degradation and lower methane emissions. Wright  
283 [33] reported that ruminal microbes rapidly metabolize CA to CO<sub>2</sub> and acetate. In our study, the  
284 highest gas production observed in the CSBM during the initial 3 h was likely due to the rapid  
285 degradation of CA. Additionally, K<sub>g</sub> was the highest in CSBM and HCSBM, which may be attributed  
286 to the effect of CA supplementation. *In vitro* fermentation experiments measuring gas production  
287 have been widely used to evaluate feed degradability and rumen fermentation kinetics [34, 35]. After  
288 6 h, both HSBM and HCSBM exhibited minimal gas production. However, as fermentation  
289 progressed beyond 9 h, HCSBM consistently demonstrated the lowest gas production. Furthermore,  
290 the V<sub>max</sub> was significantly lower in the HCSBM group. These findings indicate that HCSBM provided  
291 the most effective protection against ruminal degradation among all treatments.

292 Methane production (%) was the lowest in CSBM and HCSBM. Despite these observed  
293 differences in methane production (%), our investigation into microbial ecology revealed no  
294 significant variations in the community structure between SBM and CSBM at the phylum and genus  
295 levels. Similarly, the microbial functional profiles did not differ between the SBM and CSBM. Wu et  
296 al. [36] suggested that coenzyme M plays a critical role in the archaeal methanogenic pathways as a  
297 cofactor required for the final step of methanogenesis. Notably, the enrichment of methane  
298 metabolism (M00358: Coenzyme M biosynthesis) was significantly lower in the HCSBM than in both  
299 the SBM and CSBM. The significant reduction of the M00358 module (Coenzyme M biosynthesis) in  
300 the HCSBM indicates that the combination of heat and CA treatments may inhibit methanogenic  
301 activity by limiting the availability of this crucial cofactor. Furthermore, the HCSBM group showed  
302 lower methane production (%) than the HSBM group, which was accompanied by a significant  
303 reduction in the absolute abundance of Thermoplasmatota at the phylum level. Thermoplasmatota, a  
304 phylum primarily represented in the archaeal community, is still not fully understood [37]. This  
305 reduction in key methanogenic pathways suggests that HCSBM has the potential to modulate

306 microbial metabolism, thereby reducing methane production. However, given that there was no  
307 significant difference in methane production (%) between the CSBM and HCSBM groups, further  
308 research is required to elucidate the effect of CA supplementation on methane reduction. In particular,  
309 mechanistic studies are needed to investigate how heat treatment and CA interact to influence  
310 coenzyme M biosynthesis and other key methanogenic pathways. The lowest methane emission  
311 (mL/g DM) observed in the HCSBM may be due to a reduction in methane production (%) and  
312 decreased total gas production resulting from inhibited ruminal degradation of the substrate. The  
313 IVCPD was significantly lower in the HSBM and HCSBM groups, with no significant interaction  
314 effects observed. Heat treatment is the most effective physical protection method because it produces  
315 amino-sugar complexes via the Maillard reaction, resulting in resistance to microbial enzymatic  
316 hydrolysis [27]. Additionally, Lin and Kung [27] found that roasting soybeans at temperatures  
317 between 100°C and 160°C yielded the highest RUP content at 160°C. Consequently, it is believed that  
318 the structural changes in proteins induced by heat treatment reduce their degradation in the rumen.  
319 The concentration of NH<sub>3</sub>-N was positively correlated with IVCPD. Based on the IVCPD results, we  
320 predicted that the NH<sub>3</sub>-N concentrations would be similar in the HSBM and HCSBM. However, the  
321 NH<sub>3</sub>-N concentration was the lowest in the HCSBM. According to Russell et al. [38], fibrolytic  
322 bacteria rely exclusively on NH<sub>3</sub>-N as their nitrogen source. In our study, the absolute abundance of  
323 *Fibrobacter* was higher in HCSBM than in HSBM. Thus, the lower NH<sub>3</sub>-N concentration in HCSBM  
324 might be due to the increased utilization of NH<sub>3</sub>-N by *Fibrobacter*.

325 MCP was the lowest in the HCSBM group. When nitrogen is sufficiently available, the  
326 fermentation of carbohydrates in the rumen is the primary factor influencing MCP synthesis  
327 efficiency [39]. Zhang et al. [40] noted that a higher content of non-structural carbohydrates in the  
328 feed enhanced total VFA production and MCP synthesis. Similarly, Berthiaume et al. [41] confirmed  
329 that increasing nonstructural carbohydrate levels in alfalfa improved microbial nitrogen synthesis in  
330 the rumen. Total VFA production, primarily resulting from the microbial fermentation of  
331 carbohydrates [42], was significantly lower in HCSBM, with a particularly marked reduction in the  
332 proportion of propionate generated by the microbial degradation of non-structural carbohydrates [43].  
333 Therefore, the lower MCP might be due to the reduced non-structural carbohydrate content following  
334 the combined heat and CA treatment. The proportion of acetate was the highest in HCSBM. Previous  
335 studies have noted that CA supplementation increases acetate production [8, 10]. HCSBM contained  
336 a significantly higher proportion of acetate than CSBM. This observation may be linked to the  
337 significant enrichment of Fibrobacterota in the HCSBM. Fibrobacterota is a key bacterial phylum  
338 responsible for cellulose degradation and primarily produces acetate and succinate as the main  
339 fermentation products [44]. Therefore, the enriched Fibrobacterota in HCSBM may have promoted  
340 fiber degradation, potentially contributing to the increased proportion of acetate production.  
341 Nevertheless, because this study did not evaluate fiber degradability, further investigation is required

342 to establish a connection between fiber degradation and acetate production. Isobutyrate and  
343 isovalerate, classified as branched-chain VFA, are produced through the deamination of branched-  
344 chain amino acids and are considered indicators of protein fermentation [45]. HCSBM and HSBM  
345 exhibited the lowest CP degradation. Similarly, the proportions of isobutyrate and isovalerate  
346 production were the lowest between the two treatments. Moreover, no differences in amino acid  
347 metabolism were observed between HCSBM and HSBM.

348 Overall, our findings suggest that HCSBM reduces methane emissions by decreasing the  
349 enrichment of the methane metabolism pathway (M00358: Coenzyme M biosynthesis) and lowering  
350 the absolute abundance of the phylum Thermoplasmata. Although HCSBM and HSBM exhibited  
351 similar IVCPD and proportions of branched-chain VFA production, the increased abundance of fiber-  
352 degrading bacteria in HCSBM may have contributed to the lowest observed NH<sub>3</sub>-N concentration. In  
353 conclusion, treating SBM with a combination of heat and CA showed the potential to reduce ruminal  
354 protein degradation and methane emissions, suggesting the need for additional *in vivo* studies to  
355 confirm these results.

356

ACCEPTED

357 **Acknowledgments**

358 Not applicable.

359

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ACCEPTED

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509 **Tables and Figures**

510

511 **Table 1.** Chemical composition of experimental diets

Items <sup>2)</sup>	Treatments <sup>1)</sup>			
	No-Citric acid		Citric acid	
	No-heat (SBM)	Heat (HSBM)	No-heat (CSBM)	Heat (HCSBM)
DM (%)	90.3	99.5	89.6	97.4
CP (%DM)	51.6	52.6	47.7	47.9
EE (%DM)	1.83	1.72	1.70	2.18
NDF (%DM)	8.51	16.7	8.02	13.4
Lignin (%DM)	0.80	2.43	1.23	2.03
Ash (%DM)	7.31	7.18	6.94	6.51
GE (MJ/kg of DM)	18.9	19.5	18.7	18.8

512 <sup>1)</sup> SBM, untreated soybean meal; HSBM, heat-treated soybean meal; CSBM, citric acid-treated  
513 soybean meal; HCSBM, heat and citric acid-treated soybean meal

514 <sup>2)</sup> DM, dry matter; CP, crude protein; EE, ether extract; NDF, neutral detergent fiber; GE, gross  
515 energy

516

517 **Table 2.** *In vitro* gas production characteristics and methane emission of experimental diets incubated  
 518 in buffered rumen fluid

Items	Treatment <sup>1)</sup>				SEM	<i>p</i> -value <sup>2)</sup>		
	No-Citric acid		Citric acid			Heat	CA	H×C
	No-heat (SBM)	Heat (HSBM)	No-heat (CSBM)	Heat (HCSBM)				
Gas production (mL/g DM)								
3 h	55.9 <sup>bc</sup>	51.7 <sup>c</sup>	65.7 <sup>a</sup>	59.0 <sup>b</sup>	1.77	0.007	<0.001	0.471
6 h	106 <sup>b</sup>	97.9 <sup>c</sup>	118 <sup>a</sup>	97.6 <sup>c</sup>	2.17	<0.001	0.014	0.011
9 h	148 <sup>b</sup>	136 <sup>c</sup>	160 <sup>a</sup>	128 <sup>d</sup>	2.63	<0.001	0.568	0.002
12 h	185 <sup>b</sup>	169 <sup>c</sup>	194 <sup>a</sup>	151 <sup>d</sup>	2.90	<0.001	0.136	<0.001
24 h	260 <sup>a</sup>	234 <sup>b</sup>	264 <sup>a</sup>	214 <sup>c</sup>	1.84	<0.001	<0.001	<0.001
Methane (%)	11.7 <sup>a</sup>	11.3 <sup>b</sup>	10.8 <sup>c</sup>	10.6 <sup>c</sup>	0.11	0.003	<0.001	0.793
Methane (mL/g DM)	30.3 <sup>a</sup>	26.5 <sup>c</sup>	28.6 <sup>b</sup>	22.6 <sup>d</sup>	0.28	<0.001	<0.001	<0.001
Fitted parameters of gas <sup>3)</sup>								
V <sub>max</sub>	299 <sup>a</sup>	282 <sup>b</sup>	290 <sup>a</sup>	246 <sup>c</sup>	5.00	<0.001	<0.001	<0.001
K <sub>g</sub>	0.076 <sup>ab</sup>	0.071 <sup>b</sup>	0.084 <sup>a</sup>	0.082 <sup>a</sup>	0.0034	0.013	<0.001	0.492

519 <sup>1)</sup> SBM, untreated soybean meal; HSBM, heat-treated soybean meal; CSBM, citric acid-treated  
 520 soybean meal; HCSBM, heat and citric acid-treated soybean meal

521 <sup>2)</sup> CA, effect of citric acid addition; H×C, interaction

522 <sup>3)</sup> V<sub>max</sub>, theoretical maximum gas production (mL/g DM); K<sub>g</sub>, fractional rate of gas production (h<sup>-1</sup>)

523 <sup>a,b,c,d</sup> Values within a row with different superscripts differ significantly at *p* < 0.05.

524

525 **Table 3.** *In vitro* fermentation parameters of experimental diets incubated in buffered rumen fluid

Items <sup>3)</sup>	Treatments <sup>1)</sup>				SEM	<i>p</i> -value <sup>2)</sup>		
	No-Citric acid		Citric acid			Heat	CA	H×C
	No-heat (SBM)	Heat (HSBM)	No-heat (CSBM)	Heat (HCSBM)				
IVDMD (%DM)	74.6 <sup>a</sup>	63.9 <sup>b</sup>	76.4 <sup>a</sup>	60.6 <sup>b</sup>	3.02	<0.001	0.780	0.339
IVCPD (%CP)	71.8 <sup>a</sup>	51.3 <sup>b</sup>	71.5 <sup>a</sup>	45.8 <sup>b</sup>	3.47	<0.001	0.151	0.180
NH <sub>3</sub> -N (mg/dL)	64.5 <sup>a</sup>	52.8 <sup>c</sup>	59.5 <sup>b</sup>	46.1 <sup>d</sup>	1.48	<0.001	<0.001	0.459
MCP (mg/mL)	0.28 <sup>a</sup>	0.24 <sup>b</sup>	0.26 <sup>b</sup>	0.18 <sup>c</sup>	0.009	<0.001	0.016	<0.001
pH	6.90 <sup>a</sup>	6.82 <sup>b</sup>	6.83 <sup>b</sup>	6.79 <sup>b</sup>	1.48	<0.001	<0.001	0.459
TVFA (mM)	65.4 <sup>ab</sup>	62.7 <sup>b</sup>	67.5 <sup>a</sup>	57.2 <sup>c</sup>	1.01	<0.001	<0.001	0.020
VFA proportion (mmol/mol)								
Acetate	535 <sup>d</sup>	548 <sup>c</sup>	566 <sup>b</sup>	581 <sup>a</sup>	1.96	<0.001	<0.001	<0.001
Propionate	191 <sup>a</sup>	190 <sup>a</sup>	175 <sup>b</sup>	166 <sup>c</sup>	0.54	<0.001	<0.001	<0.001
Iso-butyrate	45.4 <sup>a</sup>	42.5 <sup>b</sup>	42.4 <sup>b</sup>	43.3 <sup>b</sup>	0.45	0.007	<0.001	<0.001
Butyrate	110 <sup>a</sup>	111 <sup>a</sup>	108 <sup>b</sup>	103 <sup>c</sup>	0.74	<0.001	<0.001	<0.001
Iso-valerate	64.5 <sup>a</sup>	56.3 <sup>c</sup>	59.3 <sup>b</sup>	56.1 <sup>c</sup>	0.63	0.006	<0.001	0.002
Valerate	53.9 <sup>a</sup>	51.7 <sup>b</sup>	50.1 <sup>c</sup>	49.9 <sup>c</sup>	0.53	<0.001	<0.001	<0.001
A:P ratio	2.81 <sup>c</sup>	2.89 <sup>c</sup>	3.23 <sup>b</sup>	3.50 <sup>a</sup>	0.028	<0.001	<0.001	<0.001

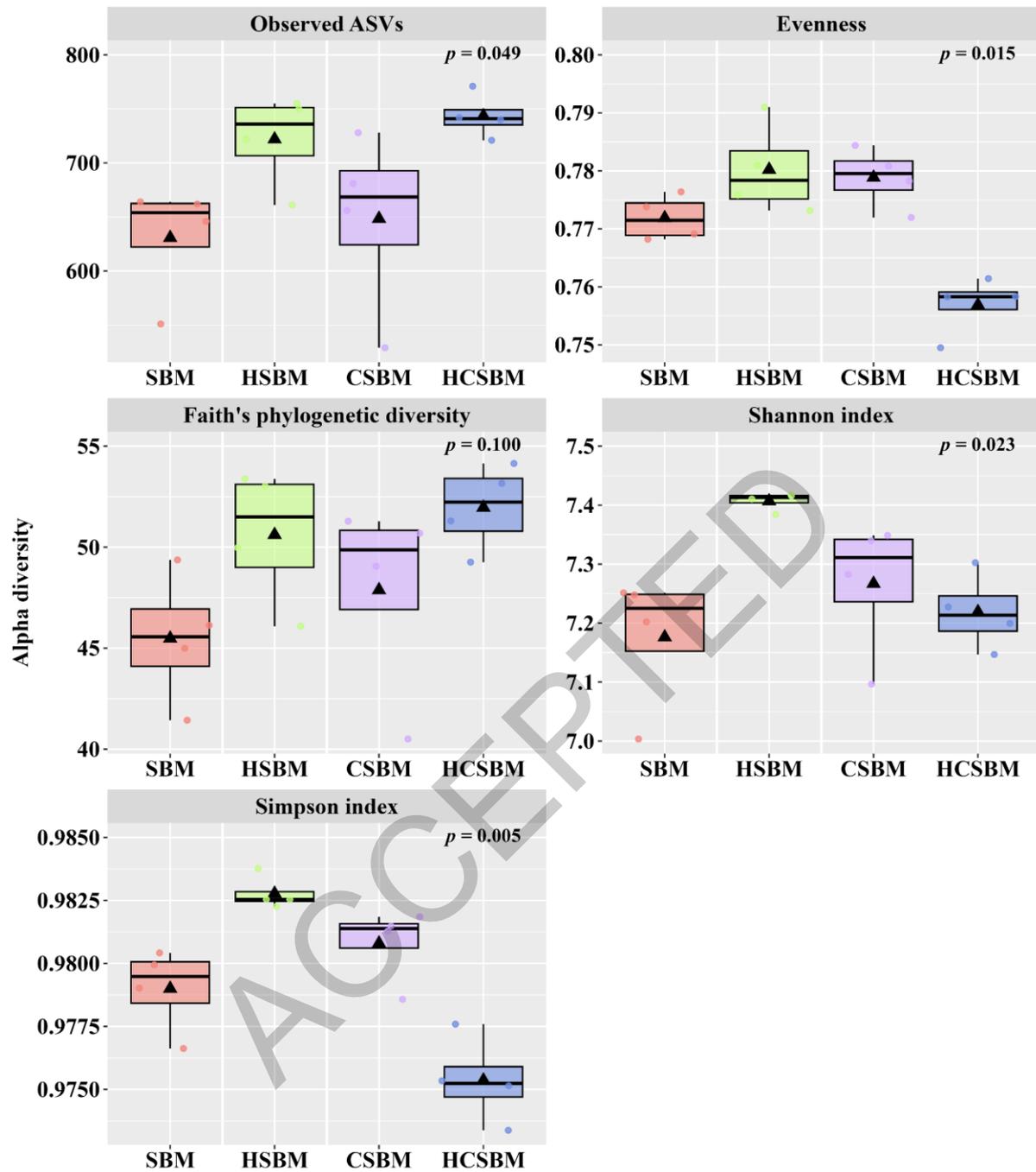
526 <sup>1)</sup> SBM, untreated soybean meal; HSBM, heat-treated soybean meal; CSBM, citric acid-treated  
 527 soybean meal; HCSBM, heat and citric acid-treated soybean meal

528 <sup>2)</sup> CA, effect of citric acid addition; H×C, interaction

529 <sup>3)</sup> IVDMD, dry matter degradability; IVCPD, crude protein degradability; NH<sub>3</sub>-N, ammonia nitrogen;  
 530 MCP, microbial crude protein; TVFA, total volatile fatty acids; A:P ratio, acetate to propionate ratio

531 <sup>a,b,c,d</sup> Values within a row with different superscripts differ significantly at *p* < 0.05.

532

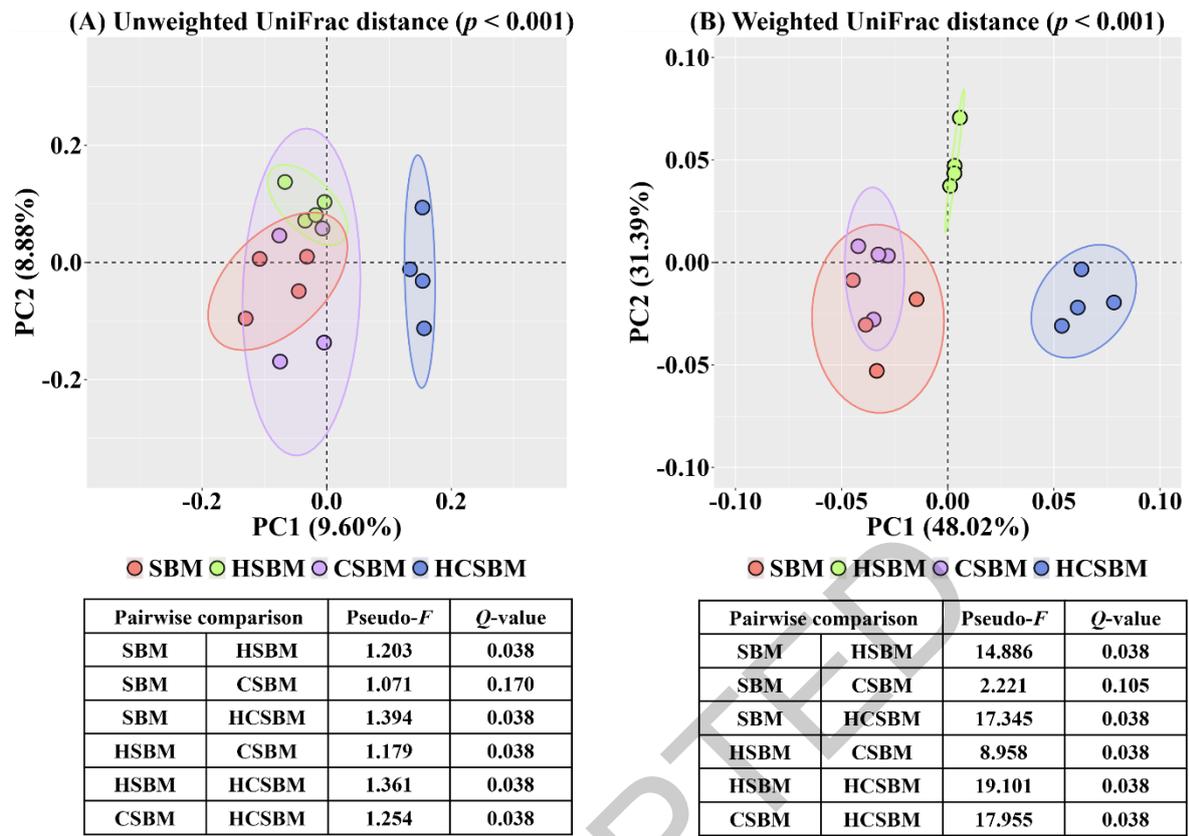


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534 **Fig 1.** Variations in alpha diversity metrics of the rumen microbiota.

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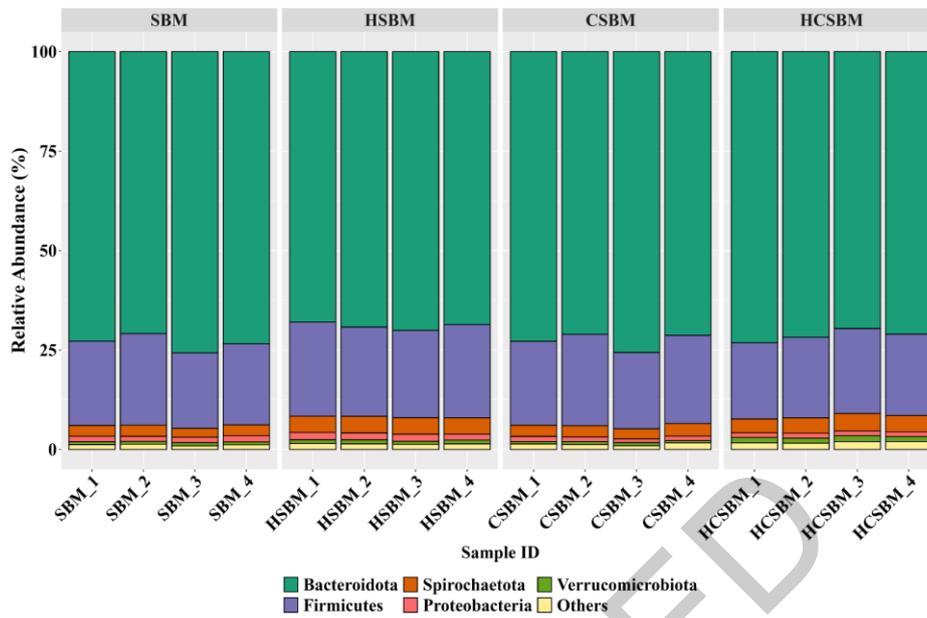
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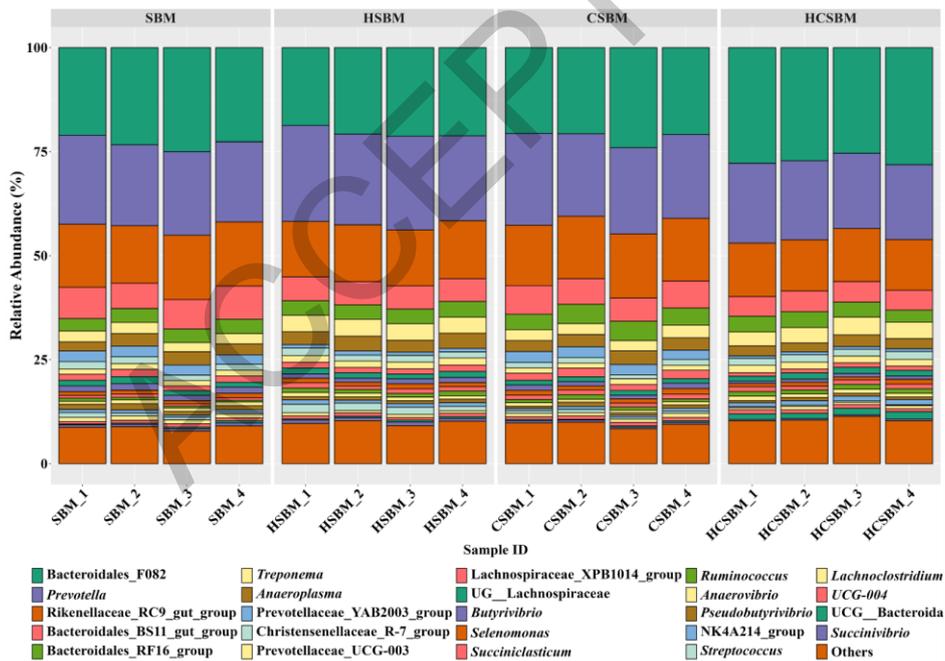
541

**Fig 2.** Principal coordinate analysis of rumen microbiota based on (A) unweighted UniFrac and (B) weighted UniFrac distance matrices. Differences in the rumen microbiota were compared using permutational multivariate analysis of variance.

(A) Phylum level

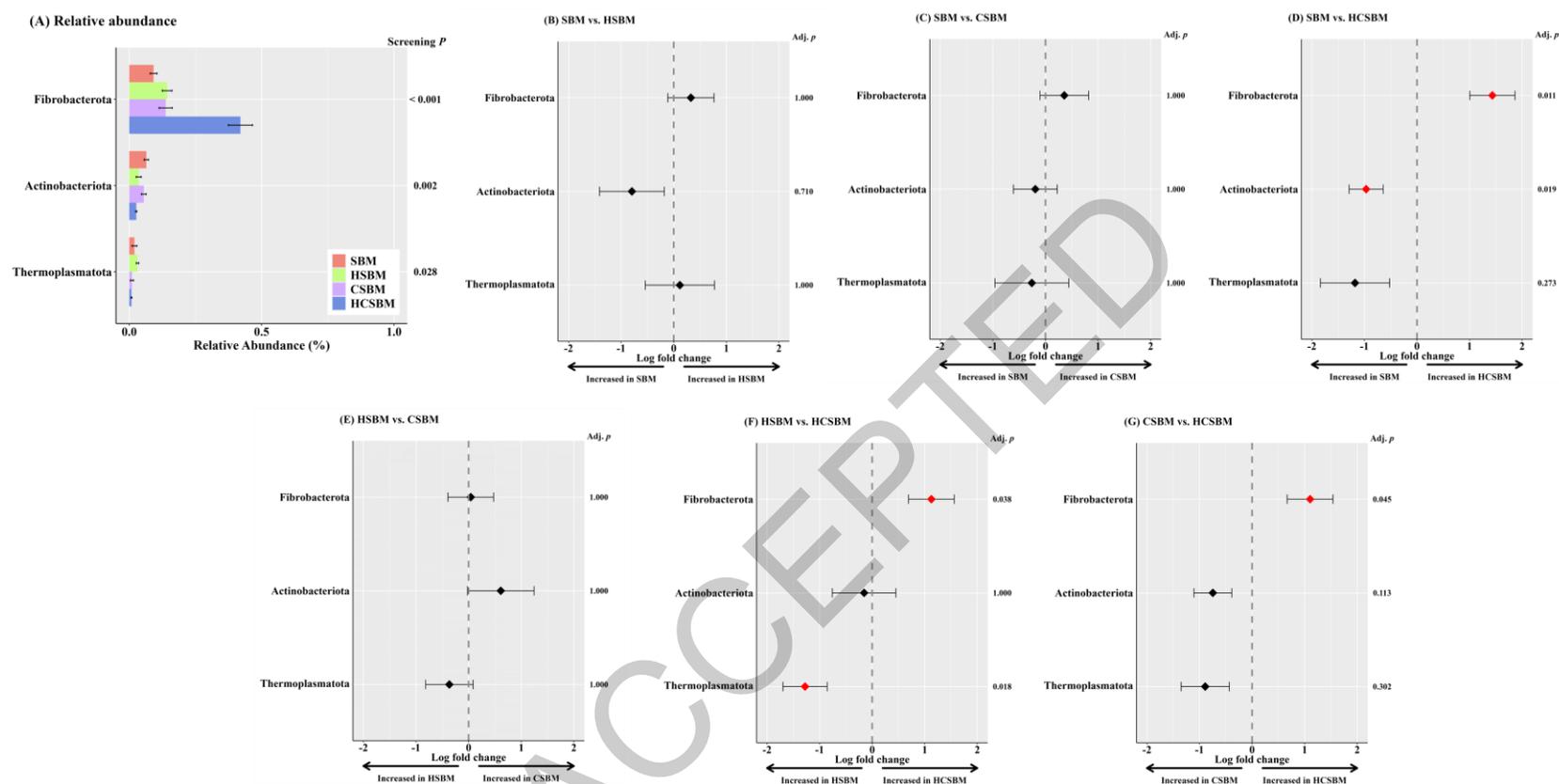


(B) Genus level



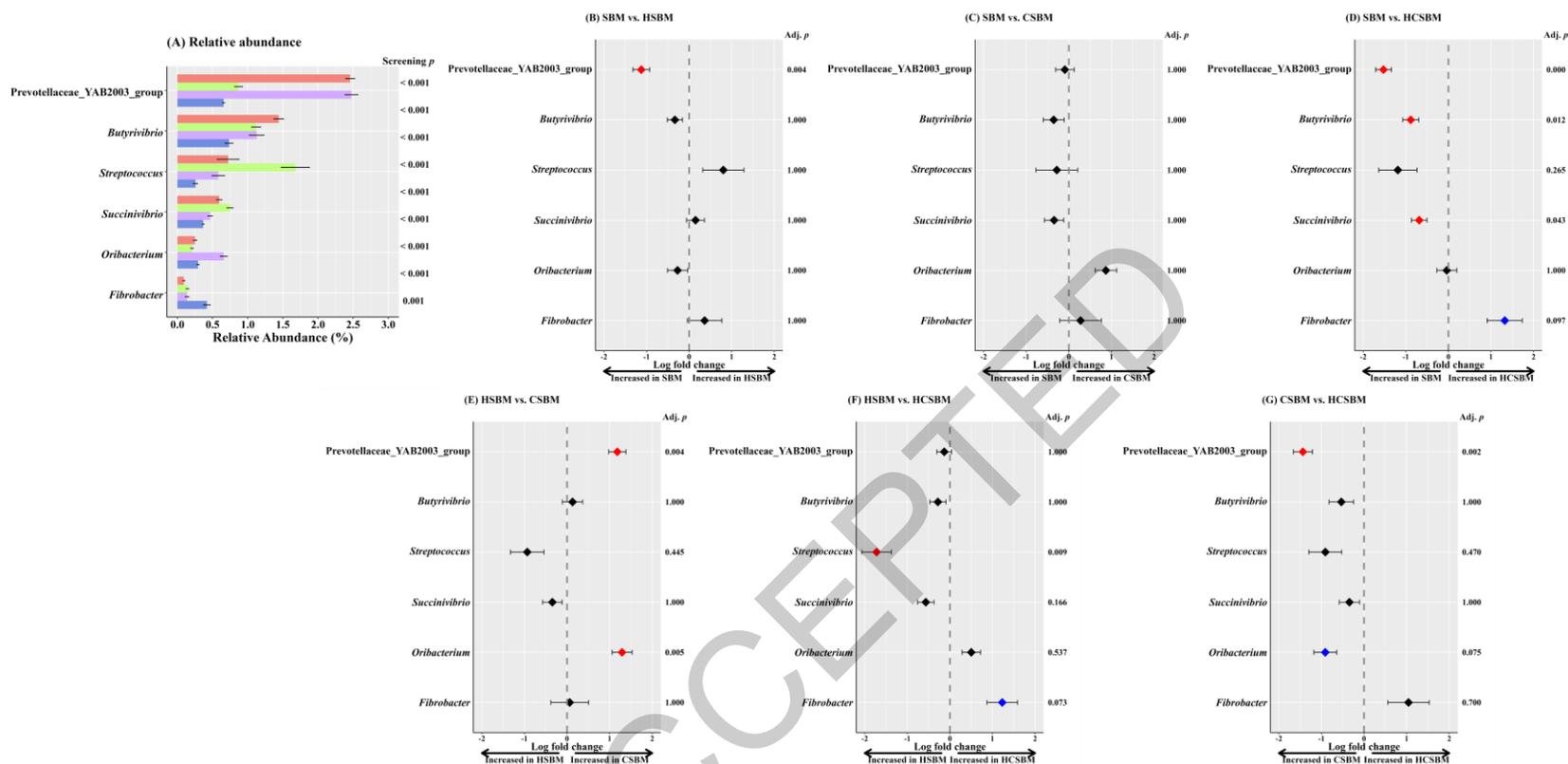
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543 **Fig 3.** Predominant rumen microbiota at the (A) phylum and (B) genus levels. The visualized taxa  
544 include those with an occurrence rate of  $\geq 30\%$  and a relative abundance of  $\geq 0.5\%$  in at least one  
545 treatment. UCG represents an uncultured genus-level group, while UG denotes an unclassified genus.  
546 Others represent bacteria with an occurrence rate of  $< 30\%$  and a relative abundance of  $< 0.5\%$ .



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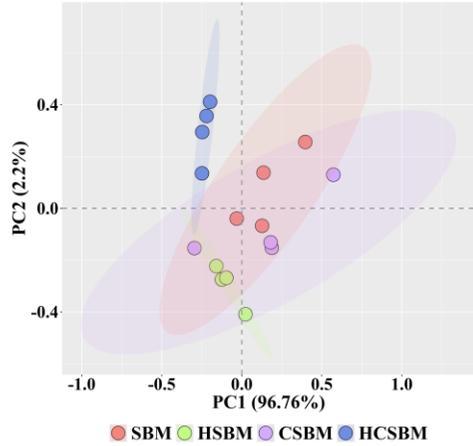
549 **Fig 4.** Differentially abundant phyla were identified using the ANCOM-BC software. Only major phyla with an occurrence rate of  $\geq 30\%$  and a relative  
 550 abundance of  $\geq 0.1\%$  in at least one treatment were included in the evaluation. (A) Relative abundance of prokaryotic phyla, represented as mean  $\pm$   
 551 standard error. Screening *p*-values were obtained using ANCOM-BC's global test, with only significantly different phyla based on the *p*-values visualized.  
 552 (B)–(G) Pairwise comparisons: (B) SBM vs. HSBM, (C) SBM vs. CSBM, (D) SBM vs. HCSBM, (E) HSBM vs. CSBM, (F) HSBM vs. HCSBM, and (G)  
 553 CSBM vs. HCSBM. Data are shown as log fold change  $\pm$  95% confidence interval, with red symbols indicating significantly different phyla.



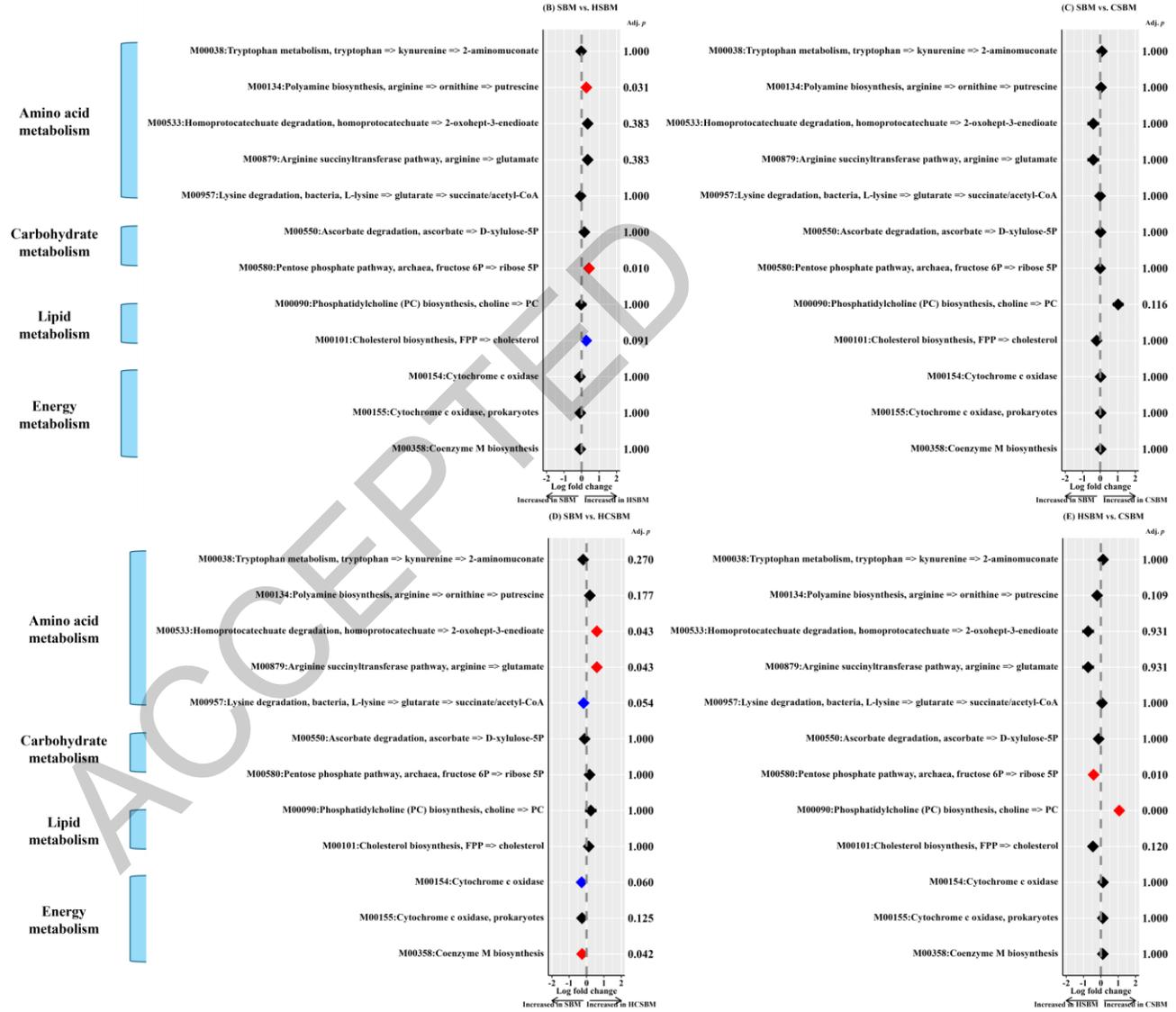
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555 **Fig 5.** Differentially abundant genera were identified using the ANCOM-BC software. Only major genera with an occurrence rate of  $\geq 30\%$  and a relative  
556 abundance of  $\geq 0.1\%$  in at least one treatment were included in the evaluation. (A) Relative abundance of prokaryotic genera, represented as mean  $\pm$   
557 standard error. Screening *p*-values were obtained using ANCOM-BC's global test, with only significantly different genera based on *p*-values visualized.  
558 (B)–(G) Pairwise comparisons: (B) SBM vs. HSBM, (C) SBM vs. CSBM, (D) SBM vs. HCSBM, (E) HSBM vs. CSBM, (F) HSBM vs. HCSBM, and (G)  
559 CSBM vs. HCSBM. Data are shown as log fold change  $\pm$  95% confidence interval, with red symbols indicating significantly different genera, while a blue  
560 symbol indicates a statistical tendency.

(A) KEGG orthologs ( $R^2 = 0.704, p < 0.001$ )



Pairwise comparison		Pseudo- <i>F</i>	Adjusted <i>P</i>
SBM	HSBM	10.559	0.027
SBM	CSBM	2.106	0.174
SBM	HCSBM	5.377	0.029
HSBM	CSBM	5.927	0.027
HSBM	HCSBM	30.358	0.029
CSBM	HCSBM	12.524	0.029



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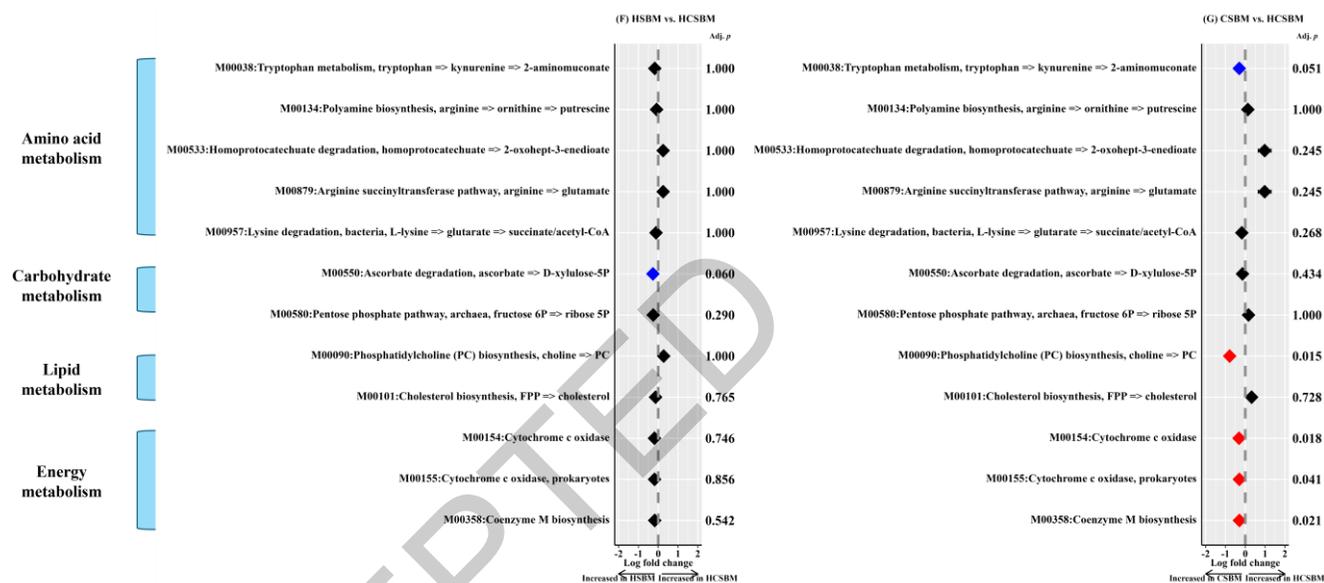
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571 **Fig 6.** Predicted functional profiles were inferred using PICRUSt2 (version 2.5.2) and matched using the KEGG database. (A) PCA plot based on KEGG  
572 orthologs. Only primary KEGG modules with a relative abundance of  $\geq 0.01\%$  in at least one treatment were assessed using ANCOM-BC. (B)-(G)  
573 Differentially enriched KEGG modules Data are shown as log-fold changes with 95% confidence intervals. Red symbols indicate significantly different  
574 KEGG modules, whereas blue symbols denote statistical tendencies.