

1  
2  
3

## JAST (Journal of Animal Science and Technology) TITLE PAGE

Upload this completed form to website with submission

ARTICLE INFORMATION	Fill in information in each box below
<b>Article Type</b>	Research article
<b>Article Title (within 20 words without abbreviations)</b>	Effects of Preslaughter Lairage Duration and Environmental Temperature on Physiological Stress, Behavior, and Meat Quality in Finishing Pigs
<b>Running Title (within 10 words)</b>	Lairage Temperature and Duration Effects on Pork Quality
<b>Author</b>	Dongcheol Song <sup>1†</sup> , Jihwan Lee <sup>2‡</sup> , Minhong Song <sup>3</sup> , Hyeunbum Kim <sup>4</sup> , Seyeon Chang <sup>1</sup> , Kyeongho Jeon <sup>1</sup> , Hyuck Kim <sup>1</sup> , Jinmo Yang <sup>1</sup> and Jinho Cho <sup>1*</sup>
<b>Affiliation</b>	<sup>1</sup> Department of Animal Science, Chungbuk National University, Cheongju, South Korea, 28644 <sup>2</sup> Department of Animal Science, Jeonbuk National University, Jeonju 54896, Korea <sup>3</sup> Division of Animal and Dairy Science, Chungnam National University, Daejeon 34134, Korea <sup>4</sup> Department of Animal Resources Science, Dankook University, Cheonan 31116, Korea
<b>ORCID (for more information, please visit <a href="https://orcid.org">https://orcid.org</a>)</b>	Dongcheol Song / ( <a href="https://orcid.org/0000-0002-5704-603X">https://orcid.org/0000-0002-5704-603X</a> ) Jihwan Lee / ( <a href="https://orcid.org/0000-0001-8161-4853">https://orcid.org/0000-0001-8161-4853</a> ) Minhong Song / ( <a href="https://orcid.org/0000-0002-4515-5212">https://orcid.org/0000-0002-4515-5212</a> ) Hyeunbum Kim / ( <a href="https://orcid.org/0000-0003-1366-6090">https://orcid.org/0000-0003-1366-6090</a> ) Seyeon Chang / ( <a href="https://orcid.org/0000-0002-5238-2982">https://orcid.org/0000-0002-5238-2982</a> ) Kyeongho Jeon / ( <a href="https://orcid.org/0000-0003-2321-3319">https://orcid.org/0000-0003-2321-3319</a> ) Hyuck Kim / ( <a href="https://orcid.org/0000-0002-5280-0734">https://orcid.org/0000-0002-5280-0734</a> ) Jinmo Yang / ( <a href="https://orcid.org/0009-0007-4272-3441">https://orcid.org/0009-0007-4272-3441</a> ) Jinho Cho / ( <a href="http://orcid.org/0000-0001-7151-0778">http://orcid.org/0000-0001-7151-0778</a> )
<b>Competing interests</b>	No potential conflict of interest relevant to this article was reported.
<b>Funding sources</b> State funding sources (grants, funding sources, equipment, and supplies). Include name and number of grant if available.	The “Cooperative Research program for Agriculture Science & Technology Development (Project No. RS-2021-RD010100)” of the Rural Development Administration, Republic of Korea, provided support for this work.
<b>Acknowledgements</b>	Not applicable.
<b>Availability of data and material</b>	Upon reasonable request, the datasets of this study can be available from the corresponding author.
<b>Authors' contributions</b> Please specify the authors' role using this form.	Conceptualization: Cho J, Lee J, Song D. Data curation: Chang S, Jeon K, Kim H. Formal analysis: Lee J, Song D. Methodology: Kim H, Chang S. Software: Jeon K, Kim H, Yang J. Validation: Lee J, Song D. Investigation: Lee J, Song D. Writing - original draft: Lee J, Song D, M Song, H Kim. Writing - review & editing: Cho J, Song D, Lee J, Chang S, Jeon K, Kim H, Yang J.
<b>Ethics approval and consent to participate</b>	The protocol for this study was reviewed and approved by the Institutional Animal Care and Use Committee of Chungbuk National University, Cheongju, Korea (approval no. CBNUA-2185-23-02).

4

5

6 CORRESPONDING AUTHOR CONTACT INFORMATION

<b>For the corresponding author (responsible for correspondence, proofreading, and reprints)</b>	<b>Fill in information in each box below</b>
First name, middle initial, last name	Jinho Cho
Email address – this is where your proofs will be sent	jinhcho@chungbuk.ac.kr
Secondary Email address	
Address	Chungbuk National University, Cheongju 28644, Korea
Cell phone number	+82-010-8014-8580
Office phone number	+82-043-261-2544
Fax number	+82-043-273-2240

7

ACCEPTED

8  
9

## Abstract

10 This study investigated the interactive effects of lairage duration and environmental temperature on physiological  
11 stress responses, behavioral patterns, and meat quality characteristics in finishing pigs. A total of 1,809 crossbred  
12 pigs (Duroc × [Yorkshire × Landrace]) weighing 115-120 kg were subjected to two lairage durations (0-4 h vs. 4-8  
13 h) under three environmental temperatures: low temperature (LT, <10°C), normal temperature (NT, 10-24°C), and  
14 high temperature (HT, >24°C). Results demonstrated that environmental temperature significantly affected cortisol  
15 concentrations ( $p<0.001$ ), with LT conditions producing elevated stress responses compared to NT and HT  
16 treatments. Lairage duration influenced lactate accumulation patterns, indicating differential energy metabolism  
17 dynamics across temporal treatments. Interactive effects between temperature and duration were observed for  
18 multiple parameters including pH values ( $p<0.001$ ), glucose concentrations ( $p=0.036$ ). Water-holding capacity  
19 showed significant temperature-dependent variations ( $p<0.001$ ), while meat color yellowness was significantly  
20 affected by thermal conditions ( $p<0.001$ ), and lightness was significantly affected by lairage duration ( $p<0.01$ ).  
21 Behavioral observations revealed that HT exposed pigs exhibited increased lying behavior and reduced standing  
22 time compared to other groups, reflecting thermoregulatory adaptations. Aggressive behaviors and overlap activities  
23 were significantly affected by environmental temperature ( $p<0.001$ ), with HT pigs showing markedly reduced  
24 frequencies compared to LT and NT pigs. The incidence of quality defects, particularly PSE characteristics,  
25 numerically increased under HT conditions. These findings demonstrate that optimal lairage management requires  
26 integrated consideration of both temporal and thermal factors rather than addressing these variables independently.  
27 The results emphasize the need for flexible, context-specific protocols that account for environmental conditions and  
28 their interactions to maintain animal welfare and product quality under varying commercial conditions.

29  
30

**Keywords:** pig, lairage, temperature, stress, meat quality, animal welfare

31

32

## Introduction

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

In the modern swine industry, producing high-quality pork is essential for enhancing consumer satisfaction and boosting farm profitability. Despite advancements in genetics and rearing management, stress during the pre-slaughter phase continues to be a significant factor affecting meat quality and carcass defects [1, 2]. Specifically, the transport of pigs from farms to slaughterhouses and the subsequent lairage period cause rapid physical and psychological changes, disrupting their physiological homeostasis [3, 4]. Lairage is a critical process that allows pigs to recover from the energy depletion experienced during transport and regain stability, helping maintain muscle glycogen levels. Adequate rest is vital for producing quality meat, as it lowers cortisol levels and regulates post-mortem glycolysis [5, 6]. However, inadequate lairage conditions or extended durations can have negative consequences. Mixing unfamiliar pigs incites aggressive behaviors as they establish social hierarchies, which can lead to skin lesions that degrade carcass quality and increase lactate accumulation due to heightened physical activity [7, 8]. These acute stress responses can cause a rapid decline in early post-mortem pH, raising the likelihood of producing PSE (Pale, Soft, Exudative) meat or resulting in DFD (Dark, Firm, Dry) meat due to glycogen depletion from prolonged stress [9, 10]. Pigs are particularly sensitive to temperature fluctuations because they lack functional sweat glands. Research indicates that during summer, when heat stress is common, meat quality often deteriorates due to hyperventilation and increased metabolism for heat dissipation, while winter conditions raise energy demands for thermoregulation [11, 12]. Most studies have focused on the effects of season or lairage duration separately; however, there is a lack of research on the complex interactions between temperature and lairage duration and their effects on behavioral responses and meat quality [13, 14]. Therefore, this study aims to evaluate the effects of different lairage durations under varying seasonal temperature conditions on behavioral changes and the severity of skin damage in finishing pigs. Additionally, physiological responses assessed through blood stress indicators, as well as carcass grading outcomes and the physicochemical properties of the meat, were examined to provide practical guidance for lairage management.

55

56

## Materials and Methods

### 57 **Ethics approval and consent to participate**

58 The protocol for this study was reviewed and approved by the Institutional Animal Care and Use Committee of  
59 Chungbuk National University, Cheongju, Korea (approval no. CBNUA-2185-23-02).

60

### 61 **Animals, treatments and pre-slaughter conditions**

62 This study was conducted in the Republic of Korea, over a period of one year All pigs were reared on the same  
63 commercial farm and transported to the same commercial slaughterhouse. A total of 1,809 mixed-sex crossbred  
64 fattening pigs (Duroc × [Yorkshire × Landrace], LYD) with live weights ranging from 115 to 120 kg were used.  
65 Pigs were transported to the slaughterhouse over a total of 15 trips throughout the one-year experimental period,  
66 with each trip covering a distance of approximately 40 km. On the day of the slaughter, pigs were moved early in the  
67 morning from the farm to the slaughterhouse. Upon arrival at the slaughterhouse, pigs were randomly allocated to  
68 lairage pens according to their assigned lairage duration treatment: short lairage (S, 0–4 h) or long lairage (L, 4–8 h).  
69 Pigs that were transported together as a group were maintained in the same lairage pen without mixing with  
70 unfamiliar conspecifics, in order to minimize additional social stress. Although slaughter times varied slightly  
71 among groups, all pigs within each trip were slaughtered on the same day. Every pig was slaughtered in accordance  
72 with the regulations set forth by the Livestock Sanitation Management Act. The experiment was conducted under  
73 three ambient temperature conditions reflecting seasonal variation: high temperature (HT, >24°C), low temperature  
74 (LT, <10°C), and normal temperature (NT, 10–24°C). Indoor lairage temperature was equivalent to the prevailing  
75 outdoor ambient temperature at the time of each trial. Each lairage pen had a floor area of 38.44 m<sup>2</sup>, accommodating  
76 pigs at a stocking density of 1.2 pigs/m<sup>2</sup>. All management procedures, feeding regimens, and animal handling  
77 protocols remained consistent across all seasonal periods to minimize potential confounding effects.

78

### 79 **Carcass quality measurements**

80 The pig carcasses grade system followed the Korean Pig Carcass Grade System [15]. An electronic scale was used  
81 for 45 min postmortem to measure the weight of the hot carcass weight, which was showed in integer kg units.

82 Backfat thickness was determined by using a left half carcass. Additionally, the length between the 11th and 12th  
83 thoracic vertebrae, the first lumbar vertebra, and the last thoracic vertebrae was measured by using a ruler, in order  
84 to assess the thickness of the backfat thickness. The formula (backfat thickness [mm] per hot carcass weight [kg])  
85 was used for calculating the hot carcass weight and backfat thickness.

86

### 87 **Pork composition and quality**

88 According to the standard recommendation by the AOAC International [16], the moisture, protein, and fat content  
89 (%) was analyzed. To measure the pH, 50 mL of distilled water was added to 5 g of the left carcass loin. After  
90 homogenizing all of the samples for 30 s with a homogenizer, the pH of each sample was measured using an Orion  
91 Star™ A211 pH Benchtop Meter (Thermo Fisher Scientific Inc., USA), which was calibrated at pH 4, 7, and 10.  
92 Left carcass loin was analyzed with a Spectro Colorimeter standardized on a white plate ( $L^*$ , 89.39;  $a^*$ , 0.13;  $b^*$ , -  
93 0.51) to determine the meat color. During this period, a white-fluorescent lamp (D65) served as the light source.  
94 Color values were featured as  $L^*$  (lightness),  $a^*$  (redness),  $b^*$  (yellowness). Drip loss (DL) was determined by using  
95 the filter paper wetness test. The weight loss that occurred when suspending a standardized muscle sample (40 - 50 g,  
96 or about 30 mm × 60 mm × 25 mm) in an airtight container for 48 h at 4 °C was quantified as DL, and the weight  
97 disparities were taken into account. Cooking loss (CL) was determined. For determination of CL, a meat sample was  
98 divided into 1 × 1 × 1 cm from each animal. Samples were weighed and then kept overnight at 4 °C. The samples  
99 were continuously cooled to ambient temperature once the sample's external temperature reached 85 °C, and then  
100 they were weighed to determine the CL. The weight of the initial sample divided by the weight of the heated sample  
101 to calculate the CL value, which showed as a percentage. Following the Koćwin-Podsiadła et al. [17] methodology,  
102 pork quality classes were measured by using light reflectance ( $L^*$ ), DL fluctuations, and pH values evaluated 24 h  
103 postmortem.

104

### 105 **Behavior observation**

106 Real-time pig behavior monitoring was conducted using cameras placed on the lairage ceiling to record continuous  
107 footage throughout the entire lairage period. Behavioral observations were performed using instantaneous scan  
108 sampling by a single trained observer who was blinded to the treatment allocation of each group. The position of  
109 pigs was divided into basic behavior (standing, sitting, and lying) and singularity behavior (aggression, overlap).  
110 Description of pig behavior followed Song et al. [18] methodology. Only recordings with a minimum of 10 pigs in

111 each group that could be clearly seen were examined for the measurement because the compartment group was not  
112 always entirely seen by the camera.

113

#### 114 **Blood profile**

115 Blood samples were collected immediately upon jugular vein severance during the exsanguination process at  
116 slaughter, from 10 pigs per treatment group. Although blood collection at exsanguination may introduce acute stress  
117 responses associated with the slaughter procedure itself, this method is widely adopted in pre-slaughter stress  
118 research as it represents the most feasible and ethically accepted approach for obtaining blood in a commercial  
119 slaughter setting and has been validated in previous studies as a reliable indicator of cumulative pre-slaughter stress  
120 [4]. Serum samples were centrifuged at  $3,000 \times g$  for 20 min at  $4^{\circ}\text{C}$  and stored at  $-20^{\circ}\text{C}$  until analysis. Serum  
121 cortisol concentration was determined using a radioimmunoassay Coat-A-Count kit (Siemens, USA) according to  
122 the manufacturer's instructions. Glucose concentration was measured using an automatic Kone-lab analyzer, and  
123 lactate concentration was determined using a GM7 Analox analyzer.

124

#### 125 **Statistical analysis**

126 All statistical analyses were performed using SAS 9.4 (SAS Institute Inc., Cary, NC, USA). Temperature condition  
127 (HT, NT, LT), lairage duration (S, L), and their interaction were specified as fixed effects, and the 15 transportation  
128 events as a random effect. pH, WHC, DL, CL, instrumental meat color, and blood profile — were analyzed by two-  
129 way ANOVA using the GLM procedure. Treatment means were compared by Tukey's multiple range test, and  
130 variability was reported as the pooled standard error. Pork quality classes and carcass grades were analyzed using  
131 generalized linear mixed models with a binomial distribution and logit link function, retaining the same fixed and  
132 random-effect structure. Main effects were tested by chi-square tests, and the temperature  $\times$  lairage interaction by a  
133 likelihood-ratio test. For the DFD class, in which observations were confined to a single temperature–lairage cell,  
134 Firth's penalized maximum likelihood estimation and Fisher's exact test were applied to address quasi-complete  
135 separation. Frequencies are presented as percentages with the pooled SE. Statistical significance was declared at  $p <$   
136  $0.05$ , and a tendency at  $0.05 \leq p < 0.10$ .

137

138

## Results

### 139 **Carcass Traits and Composition**

140 Hot carcass weight was significantly higher ( $p < 0.001$ ) in HT pigs than in LT pigs, while lairage duration had no  
141 significant effect ( $p = 0.157$ ). Backfat thickness did not differ significantly across temperature or lairage duration  
142 treatments. Regarding proximate composition, moisture content was significantly higher ( $p = 0.027$ ) in LT pigs than  
143 in HT pigs, while crude protein and crude fat were not significantly affected by temperature. Crude fat tended to be  
144 higher ( $p = 0.080$ ) in pigs subjected to long lairage compared to short lairage.

145

### 146 **Meat Quality Characteristics**

147 Muscle pH was significantly higher ( $p = 0.003$ ) in LT pigs than in HT pigs, with NT recording intermediate values,  
148 while lairage duration had no significant effect ( $p = 0.532$ ). WHC was significantly lower ( $p < 0.001$ ) in LT pigs  
149 than in NT and HT pigs, with no significant difference between NT and HT groups. DL and CL did not differ  
150 significantly across treatments. Lightness ( $L^*$ ) was significantly higher ( $p = 0.003$ ) in pigs subjected to long lairage  
151 than in those with short lairage, whereas temperature had no significant effect ( $p = 0.176$ ). Yellowness ( $b^*$ ) was  
152 significantly lower ( $p < 0.001$ ) in NT pigs than in LT and HT pigs, while lairage duration had no significant effect.  
153 Regarding pork quality class distribution, PSE incidence was significantly affected by lairage duration ( $p = 0.008$ ),  
154 with short lairage pigs (12.59%) showing higher incidence than long lairage pigs (3.70%). PFN proportion was also  
155 significantly influenced by lairage duration ( $p = 0.014$ ), with long lairage pigs (25.19%) showing higher values than  
156 short lairage pigs (13.33%). DFD occurrence was significantly affected by temperature ( $p = 0.048$ ), being observed  
157 exclusively in LT pigs (3.33%). No significant temperature  $\times$  lairage interactions were detected for any quality class.

158

### 159 **Behavioral Characteristics**

160 Standing time was significantly lower ( $p < 0.001$ ) in HT pigs than in LT pigs. Conversely, lying time was  
161 significantly different ( $p < 0.001$ ) among all three temperature groups, with HT pigs showing the highest values,  
162 followed by NT and LT pigs. Sitting time was significantly higher ( $p = 0.040$ ) in LT pigs than in NT pigs, with HT  
163 pigs showing intermediate values. Lairage duration had no significant effect on basic postural behaviors.  
164 Aggression frequency was significantly lower ( $p < 0.001$ ) in HT pigs than in LT and NT pigs, while LT and NT pigs  
165 did not differ significantly. Lairage duration also significantly influenced aggression frequency ( $p < 0.001$ ). Overlap

166 frequency was significantly different ( $p < 0.001$ ) among all three temperature groups, with LT pigs showing the  
167 highest values, followed by NT and then HT pigs, with no significant effect of lairage duration ( $p = 0.990$ ).

168

### 169 **Blood Profiles**

170 Cortisol concentration was significantly higher ( $p < 0.001$ ) in LT pigs than in NT and HT pigs, while NT and HT  
171 pigs did not differ significantly. Pigs subjected to short lairage showed significantly higher ( $p = 0.005$ ) cortisol  
172 concentrations than those with long lairage.

173 Lactic acid concentration was significantly higher ( $p < 0.001$ ) in LT pigs than in NT and HT pigs, while NT and  
174 HT pigs did not differ significantly. Lairage duration had no significant effect on lactic acid ( $p = 0.076$ ).

175 Glucose concentration was significantly higher ( $p = 0.003$ ) in LT and NT pigs than in HT pigs. Pigs subjected to  
176 short lairage showed significantly higher ( $p = 0.048$ ) glucose concentrations than those with long lairage.

177

178

ACCEPTED

## Discussion

179

180 This study provides evidence that cold stress during lairage poses a greater physiological challenge than  
181 previously recognized, and that temperature and lairage duration interact selectively on postmortem muscle  
182 metabolism.

183 Hot carcass weight was significantly higher in HT pigs than in LT pigs, with NT intermediate. Although carcass  
184 weight is primarily determined during the growing–finishing phase [19], the lower weight in LT pigs may partly  
185 reflect increased metabolic expenditure from cold-induced thermogenesis, as shivering and peripheral  
186 vasoconstriction elevate energy consumption [11]. However, seasonal differences in on-farm feed intake could  
187 confound this interpretation, and the absolute difference is modest. The absence of significant effects on backfat  
188 thickness and carcass grade distribution confirms that acute preslaughter thermal conditions have limited influence  
189 on compositional traits [20].

190 Among meat quality parameters, the most notable finding was the paradox between pH and WHC. LT pigs had the  
191 highest ultimate pH yet the lowest WHC, whereas NT and HT pigs with lower pH values showed significantly  
192 higher WHC. Conventionally, higher ultimate pH is associated with greater WHC due to increased net charge of  
193 myofibrillar proteins [21]. However, under LT conditions, accelerated carcass cooling may have induced cold  
194 shortening sarcomere contraction at low muscle temperatures that reduces water retention regardless of ultimate pH  
195 [22, 23]. The higher pH in LT pigs is attributable to glycogen depletion from sustained shivering, which limited  
196 substrate for postmortem glycolysis [10, 24]. The significant  $T \times L$  interaction on pH ( $p < 0.001$ ) and  $L^*$  ( $p = 0.006$ )  
197 indicates that postmortem glycolysis responds to the specific combination of thermal load and lairage duration,  
198 whereas WHC and DL showed no interaction, suggesting they are governed by thermal trajectory during rigor rather  
199 than ante-mortem stress combinations. Yellowness ( $b^*$ ) was lower in NT than in both LT and HT pigs, potentially  
200 reflecting elevated oxidative stress under both thermal extremes [25, 26].

201 Pork quality class analysis revealed that PSE and DFD are driven by distinct stressor types. PSE incidence was  
202 determined primarily by lairage duration, indicating that insufficient recovery time leaves residual catecholamine  
203 activity that accelerates early postmortem glycolysis [9]. Conversely, DFD occurred exclusively in LT pigs,  
204 consistent with chronic glycogen depletion from cold-stress thermogenesis [10, 27]. The higher PFN proportion in  
205 long-lairage pigs likely reflects progressive glycogen utilization during extended feed withdrawal. The absence of

206 significant  $T \times L$  interactions for any quality class suggests that PSE prevention requires adequate lairage time  
207 regardless of temperature, while DFD prevention requires thermal management independently of duration [14].

208 Behavioral responses showed a consistent temperature gradient: lying time increased progressively, indicating  
209 continuous thermoregulatory adjustment proportional to thermal load [11, 12]. The marked reduction of aggression  
210 and overlap under HT conditions is consistent with behavioral suppression driven by thermoregulatory priority  
211 rather than physical incapacity [28]. Notably, overlap frequency differentiated all three temperature groups while  
212 aggression did not differ between LT and NT, suggesting that mounting behavior is more sensitive to moderate  
213 thermal changes. The absence of lairage duration effects on postural behaviors indicates that thermoregulatory  
214 strategies persist throughout lairage, contrasting with the expectation that extended confinement increases  
215 restlessness [29].

216 Blood stress markers revealed that LT conditions produced the highest cortisol and lactic acid concentrations,  
217 significantly exceeding both NT and HT groups. This challenges the predominant focus on heat stress in  
218 preslaughter welfare research and indicates that cold-induced thermogenesis imposes a greater neuroendocrine  
219 burden than heat exposure [30, 31]. The moderate cortisol response under HT may reflect the effectiveness of  
220 behavioral thermoregulation in buffering physiological stress [4]. The significant lairage effect on cortisol confirms  
221 that adequate rest facilitates HPA-axis recovery. Glucose showed a significant  $T \times L$  interaction, indicating that  
222 stress-induced gluconeogenesis and peripheral glucose consumption vary dynamically with both thermal load and  
223 lairage duration [32, 33].

224 In conclusion, this study demonstrates that cold stress during lairage poses a greater physiological challenge than  
225 heat stress, as evidenced by elevated cortisol, lactic acid, and exclusive DFD occurrence under LT conditions. Based  
226 on these findings, the following recommendations are proposed: under LT conditions ( $<10^{\circ}\text{C}$ ), extended lairage (4–  
227 8 h) with wind barriers or supplemental heating is recommended to mitigate glycogen depletion; under HT  
228 conditions ( $>24^{\circ}\text{C}$ ), adequate ventilation and water access should be prioritized rather than extending lairage  
229 duration; under NT conditions ( $10\text{--}24^{\circ}\text{C}$ ), standard 4–8 h protocols remain adequate. Regardless of temperature, a  
230 minimum lairage exceeding 4 hours is recommended to reduce PSE incidence. These temperature-specific protocols  
231 provide a practical framework for season-adjusted lairage management.

232

## References

233  
234  
235  
236  
237  
238  
239  
240  
241  
242  
243  
244  
245  
246  
247  
248  
249  
250  
251  
252  
253  
254  
255  
256  
257  
258  
259  
260  
261  
262  
263  
264  
265  
266

1. Grandin T. Animal welfare and society concerns finding the missing link. *Meat Sci.* 2014;98(3):461-469.
2. Ferguson DM, Warner RD. Have we underestimated the impact of pre-slaughter stress on meat quality in ruminants? *Meat Sci.* 2008;80(1):12-19.
3. Gregory NG. Animal welfare at markets and during transport and slaughter. *Meat Sci.* 2008;80(1):2-11.
4. Warriss PD, Brown SN, Edwards JE, Knowles TG. Effect of lairage time on levels of stress and meat quality in pigs. *Anim Sci.* 1998;66(1):255-261.
5. Pérez MP, Palacio J, Santolaria MP, del Aceña MC, Chacón G, Verde MT, Calvo JH, Zaragoza MP, Gascón M, García-Belenguer S. Influence of lairage time on some welfare and meat quality parameters in pigs. *Vet Res.* 2002;33(3):239-250.
6. Brown SN, Knowles TG, Edwards JE, Warriss PD. Relationship between food deprivation before transport and aggression in pigs held in lairage before slaughter. *Vet Rec.* 1999;145(22):630-634.
7. D'Eath RB, Turner SP, Kurt E, Evans G, Thölking L, Looft H, Wimmers K, Murani E, Klont R, Foury A, Rison N, Sanchez MP, Mormède P, Malinsk D, Brunberg EI, Rydhmer L, Haugen JE, Szczerbińska D, Kaminski S, Czarnecki R, Løvendahl P, Larzul C, Bidanel JP, Terlouw EMC, Lawrence AB. Pork quality is affected by conditions experienced by pigs in the immediate preslaughter period: a review. *Animal.* 2010;4(12):1863-1877.
8. Turner SP, Farnworth MJ, White IM, Brotherstone S, Mendl M, Knap P, Penny P, Lawrence AB. The accumulation of skin lesions and their use as a predictor of individual aggressiveness in pigs. *Appl Anim Behav Sci.* 2006;96(3-4):245-259.
9. Terlouw EMC, Arnould C, Auperin B, Berri C, Le Bihan-Duval E, Deiss V, Lefèvre F, Lensink BJ, Mounier L. Pre-slaughter conditions, animal stress and welfare: current status and possible future research. *Animal.* 2008;2(10):1501-1517.
10. Bendall JR, Swatland HJ. A review of the relationships of pH with physical aspects of pork quality. *Meat Sci.* 1988;24(2):85-126.
11. Renaudeau D, Collin A, Yahav S, De Basilio V, Gourdine JL, Collier RJ. Adaptation to hot climate and strategies to alleviate heat stress in livestock production. *Animal.* 2012;6(5):707-728.
12. Huynh TTT, Aarnink AJA, Gerrits WJJ, Heetkamp MJH, Canh TT, Spoolder HAM, Kemp B, Verstegen MWA. Thermal behaviour of growing pigs in response to high temperature and humidity. *Appl Anim Behav Sci.* 2005;91(1-2):1-16.
13. Faucitano L. Preslaughter handling practices and their effects on animal welfare and pork quality. *J Anim Sci.* 2018;96(2):728-738.

- 267  
268
- 269  
270
- 271  
272
- 273  
274
- 275  
276
- 277  
278
- 279  
280
- 281  
282
- 283  
284
- 285  
286
- 287  
288
- 289
- 290  
291  
292
- 293  
294  
295
- 296  
297
- 298  
299
14. Van de Perre V, Ceustermans A, Leyten J, Geers R. The prevalence of PSE characteristics in pork and cooked ham—Effects of season and lairage time. *Meat Sci.* 2010;86(2):391-397.
  15. MAFRA (Ministry of Agriculture, Food and Rural Affairs). Korean carcass grading system. Sejong: MAFRA; 2023.
  16. AOAC International. Official Methods of Analysis. 17th ed. Gaithersburg: AOAC International; 2000.
  17. Koćwin-Podsiadła M, Kurył J, Krzęcio E, Zybert A, Przybylski W. The interaction between calpastatin and RYR1 genes for some pork quality traits. *Meat Sci.* 2006;74(3):492-496.
  18. Song D, Lee J, Chang S, Jeon K, Kim H, Yang J, Cho J. Effects of preslaughter lairage duration on stress response and meat quality in finishing pigs. *J Anim Sci Technol.* 2024;66(1):123-135.
  19. Rosenvold K, Andersen HJ. Factors of significance for pork quality—a review. *Meat Sci.* 2003;64(3):219-237.
  20. Font-i-Furnols M, Guerrero L. Consumer preference, behavior and perception about meat and meat products: An overview. *Meat Sci.* 2014;98(3):361-371.
  21. Offer G, Trinick J. On the mechanism of water holding in meat: The swelling and shrinking of myofibrils. *Meat Sci.* 1983;8(4):245-281.
  22. Kristensen L, Purslow PP. The effect of ageing on the water-holding capacity of pork: Role of cytoskeletal proteins. *Meat Sci.* 2001;58(1):17-23.
  23. Kim YH, Warner RD, Rosenvold K. Influence of high pre-rigor temperature and fast pH fall on muscle proteins and meat quality: A review. *Anim Prod Sci.* 2016;54(4):375-395.
  24. Przybylski W, Vernin P, Monin G. Relationship between glycolytic potential and ultimate pH in bovine, porcine and ovine muscles. *J Muscle Foods.* 2016;5(3):245-258.
  25. Mancini RA, Hunt MC. Current research in meat color. *Meat Sci.* 2005;71(1):100-121.
  26. Lindahl G, Lundström K, Tornberg E. Contribution of pigment content, myoglobin forms and internal reflectance to the colour of pork loin and ham from pure breed pigs. *Meat Sci.* 2001;59(2):141-151.
  27. Fernandez X, Meunier-Salaün MC, Mormède P. Agonistic behavior, plasma stress hormones, and metabolites in response to dyadic encounters in domestic pigs: Interrelationships and effect of dominance status. *Physiol Behav.* 1994;56(5):841-847.
  28. Bench CJ, Schaefer AL, Faucitano L. The welfare of pigs during transport. In: Grandin T, editor. *Livestock Handling and Transport.* 4th ed. Wallingford: CABI; 2013. p. 161-180.
  29. Spoolder HA, Geudeke MJ, Van der Peet-Schwering CM, Soede NM. Group housing of sows in early pregnancy: A review of success and risk factors. *Livest Sci.* 2012;125(1):1-14.

- 300  
301  
302  
303  
304  
305  
306  
307  
308  
309  
310  
311
30. Sutherland MA, Niekamp SR, Rodriguez-Zas SL, Salak-Johnson JL. Impacts of chronic stress and social status on various physiological and performance measures in pigs of different breeds. *J Anim Sci.* 2006;84(3):588-596.
  31. Rosochacki SJ, Piekarzewska AB, Poloszynowicz J, Sakowski T. The influence of restraint immobilization stress on the concentration of bioamines and cortisol in plasma of Pietrain and Duroc pigs. *J Vet Med A.* 2000;47(4):231-242.
  32. Hambrecht E, Eissen JJ, Newman DJ, Smits CH, den Hartog LA, Verstegen MW. Negative effects of stress immediately before slaughter on pork quality are aggravated by suboptimal transport and lairage conditions. *J Anim Sci.* 2004;82(6):1754-1761.
  33. Stowell KM. Malignant hyperthermia: A pharmacogenetic disorder. *Pharmacogenomics.* 2000;1(4):399-410.

ACCEPTED

312

313

## Tables and Figures

314

Table 1. Effects of lairage time on carcass traits at different temperatures

Items	T			L		SEM	p-value		
	LT	NT	HT	0–4 h	4–8 h		T	L	T × L
Carcass composition									
Hot carcass weight, kg	86.54 <sup>b</sup>	88.39 <sup>ab</sup>	87.90 <sup>a</sup>	87.80	87.42	0.404	<0.001	0.157	0.355
Backfat thickness, mm	22.89	22.43	22.51	22.64	22.58	0.361	0.239	0.792	0.513
Carcass grade score, % <sup>1</sup>									
Grade 1+	37.68	37.69	40	39.44	37.65	–	0.657	0.456	0.686
Grade 1	33.93	35.26	33.39	32.54	35.55	–	0.799	0.198	0.572
Grade 2	28.39	27.05	26.61	28.02	26.80	–	0.784	0.579	0.347

T, temperature; L, lairage time; LT, low temperature (<10°C); NT, normal temperature (10–24°C); HT, high temperature (>24°C); 0–4 h, short lairage (0–4 h); 4–8 h, long lairage (4–8 h); T × L, interaction between temperature and lairage duration.

<sup>a,b</sup> Means in the same row with different superscripts differ significantly ( $p < 0.05$ ) by Tukey's multiple range test.

<sup>1</sup> Carcass grade score distribution was compared by chi-square test (section-level p-values apply to joint distribution of all grades). Grade 1+: 83–93 kg carcass weight with 17–25 mm backfat; Grade 1: 80–98 kg with 15–28 mm backfat; Grade 2: all others.

315

316

317

Table 2. Effects of lairage time on pork compositions at different temperatures

Items	T			L		SEM	p-value		
	LT	NT	HT	0–4 h	4–8 h		T	L	T × L
Pork composition, %									
Moisture	74.15 <sup>a</sup>	73.46 <sup>ab</sup>	72.83 <sup>b</sup>	73.39	73.57	0.484	0.027	0.639	0.102
Crude protein	22.09	21.88	21.24	22.03	21.45	0.440	0.138	0.108	0.418
Crude fat	2.19	2.32	2.27	2.17	2.34	0.161	0.533	0.080	0.807
Pork quality parameters									
pH	5.64 <sup>a</sup>	5.55 <sup>ab</sup>	5.46 <sup>b</sup>	5.54	5.57	0.053	0.003	0.532	<0.001
WHC, %	62.63 <sup>b</sup>	67.11 <sup>a</sup>	67.21 <sup>a</sup>	65.68	65.63	0.817	<0.001	0.940	0.516
DL, %	4.84	4.77	4.73	4.86	4.70	0.156	0.798	0.212	0.976
CL, %	24.71	24.53	23.77	24.48	24.19	0.415	0.058	0.405	0.380
L* value	53.24	51.84	52.74	51.68	53.53	0.762	0.176	0.003	0.006
b* value	6.99 <sup>a</sup>	6.21 <sup>b</sup>	6.98 <sup>a</sup>	6.63	6.83	0.183	<0.001	0.172	0.871

T, temperature; L, lairage time; LT, low temperature (<10°C); NT, normal temperature (10–24°C); HT, high temperature (>24°C); 0–4 h, short lairage (0–4 h); 4–8 h, long lairage (4–8 h); T × L, interaction between temperature and lairage duration.

<sup>a,b</sup> Means in the same row with different superscripts differ.

WHC, water-holding capacity; DL, drip loss; CL, cooking loss.

319

320

321

Table 3. Effects of lairage time on pork quality at different temperatures

Items	T			L		SEM	p-value		
	LT	NT	HT	0–4 h	4–8 h		T	L	T × L
Pork quality classes, %									
PSE	8.89	7.78	7.78	12.59	3.70	–	0.952	0.008	0.783
RSE	7.78	3.33	6.67	6.67	5.19	–	0.422	0.606	0.617
RFN	58.89	71.11	66.67	67.41	63.70	–	0.218	0.522	0.251
PFN	21.11	17.78	18.89	13.33	25.19	–	0.846	0.014	0.205
DFD	3.33	0	0	0	2.22	–	0.048	0.082	-

T, temperature; L, lairage time; LT, low temperature (<10°C); NT, normal temperature (10–24°C); HT, high temperature (>24°C); 0–4 h, short lairage (0–4 h); 4–8 h, long lairage (4–8 h); T × L, interaction between temperature and lairage duration.

PSE, pale, soft, exudative; RSE, reddish–pink, soft, exudative; RFN, red, firm, nonexudative; PFN, pale, firm, non-exudative; DFD, dark, firm, dry.

ACCEPTED

Table 4. Effects of lairage time on behaviors at different temperatures.

Items	T			L		SEM	p-value		
	LT	NT	HT	0–4 h	4–8 h		T	L	T × L
Standing	36.91 <sup>a</sup>	35.34 <sup>ab</sup>	32.46 <sup>b</sup>	35.28	34.52	0.894	<0.001	0.294	0.462
Sitting	5.90 <sup>a</sup>	5.02 <sup>b</sup>	5.19 <sup>ab</sup>	5.27	5.47	0.366	0.040	0.574	0.950
Lying	17.19 <sup>c</sup>	19.64 <sup>b</sup>	22.35 <sup>a</sup>	19.43	20.03	0.95	<0.001	0.441	0.433
Aggression	3.69 <sup>a</sup>	2.87 <sup>ab</sup>	0.76 <sup>c</sup>	2.42	2.46	0.079	<0.001	<0.001	0.246
Overlap	1.92 <sup>a</sup>	1.57 <sup>b</sup>	0.56 <sup>c</sup>	1.32	1.38	0.076	<0.001	0.990	0.380

T, temperature; L, lairage time; LT, low temperature (<10°C); NT, normal temperature (10–24°C); HT, high temperature (>24°C); 0–4 h, short lairage (0–4 h); 4–8 h, long lairage (4–8 h); T × L, interaction between temperature and lairage duration.

<sup>a-c</sup> Means in the same row with different superscripts differ.

ACCEPTED

Table 5. Effects of lairage time blood profiles at different temperatures.

Items	T			L		SEM	p-value		
	LT	NT	HT	0–4 h	4–8 h		T	L	T × L
Cortisol, µg/dL	3.84 <sup>a</sup>	3.45 <sup>bc</sup>	3.61 <sup>b</sup>	3.75	3.52	0.077	<0.001	0.005	0.589
Lactic acid, mmol/L	4.83 <sup>a</sup>	3.96 <sup>bc</sup>	4.55 <sup>b</sup>	4.48	4.42	0.076	<0.001	0.076	0.078
Glucose, mg/dL	81.10	80.90	79.65	80.67	80.43	0.463	0.003	0.048	0.036

T, temperature; L, lairage time; LT, low temperature (<10°C); NT, normal temperature (10–24°C); HT, high temperature (>24°C); 0–4 h, short lairage (0–4 h); 4–8 h, long lairage (4–8 h); T × L, interaction between temperature and lairage duration.

<sup>a-c</sup> means in the same row with different superscripts differ ( $p < 0.05$ ).

ACCEPTED